SDI Corporation

2018 Corporate Social Responsibility Report



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About the Report

Report Overview

The subjects presented in this report are derived from discussions within the SDI's CSR task force and surveys on issues most concerned by stakeholders, and consequently screened, prioritized and analyzed for sustainable development and future planning of the company.

SDI believes in giving back to the society and fulfilling the responsibilities of a citizen. SDI's first SCR Report was published in 2013. The current report is SDI's 6th CSR Report, which covers the topics of About the report, Strategies and Visions, Company Overview, Environmental Sustainability, and Social Responsibility, disclosing SDI's efforts and achievements in sustainability indicators, including economy, environment, labor care, human rights, social participation, and product responsibility with comprehensive data and descriptions. We hope this report can facilitate understanding of SDI by stakeholders and the public in general and serve as a good foundation of our communication.

Scope and Special Limitations

This report encompasses SDI's performance in terms of corporate social responsibility from January 1 to December 31, 2018. The major indicators are from production bases in Taiwan, including the plants in Changhua and Nantou, with achievements and future planning in sustainability.

In this report, data from 2018 is listed by international standard. Estimations are noted. Financial statistics have been notarized by Crowe Horwath (TW) CPAs, in TWD, with no information altered. ISO14001, OHSAS 18001, and CNS 15506 data have been notarized by third-party authority British Standards Institution (BSI Taiwan).

Compilation Guidelines

The SDI 2018 Corporate Social Responsibility Report is based on the latest international GRI Standards, through a materiality analysis model to identify and prioritize sustainability aspects valued by stakeholders. With the results of the analysis, the topics of sustainable development, relevant strategies, goals, and measures to be disclosed by this report were determined and then written based on the GRI guidelines and structure.

Report Verification

To improve transparency, reliability, and compliance with GRI Standards and AA 1000 AS:2008 Addendum standards, this report has been verified by the third-party authority British standards Institution (BSI) for compliance with the core indicators of Global Reporting Initiative (GRI) guidelines and for Type 1 Moderate Guarantee according to AA 1000 AS:2008 Addendum.

Publication

SDI issues the CRS Report annually and publishes the report online on the SDI website.

Current Issue: Published in September 2019 (2018 Edition).

Last Issue: Published in September 2018 (2017 Edition).

Contact Information

We hope for this report to facilitate stakeholders' understanding of SDI's efforts in CSR. For any questions or comments regarding this report, please contact us at:

SDI Corporation (hereinafter referred to as: the Company, SDI Corporation or SDI)

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Phone: +886-4-7383991 ext. 8102 email: weihung@email.sdi.com.tw

Website: www.sdi.com.tw

Contact: General Management Center Wei-Hong Lin



Words from the Chairman

SDI was founded in 1953. To achieve long-term goals, SDI continues to meet market demands with proprietary technologies and services. With the advent of Intelligent Energy Innovation, SDI is making increasing investments in the field. In the next five years, it will be our goal to develop products that better serve the market and make people's lives more comfortable and even better. SDI has continuously developed niche business by upgrading R&D technology, expanding R&D scale and increasing production capacity, and has strengthened the division of labor with suppliers to meet our customers' demand for collaborative development and integrated services. Our business units continue to improve and drive the overall business performance of SDI, helping SDI win the "Business Excellence Award" in the 25th National Quality Award Program.

On the economic front, SDI has actively developed new businesses and high value-added products. The development of new technologies and new smart applications in automotive and other industries continues to grow in response to the awareness of environmental protection and green energy. In 2019, SDI will focus on the development of power semiconductors, new power management, 5G communications, and Industry 4.0. In addition to the stable supply of automotive electronics and industrial control and other industrial chain requirements, our electronics business will utilize its 35 years of practice in cooperating with customers' production and sales systems to develop advanced products and improve process precision and efficiency that support added value. In addition to diversifying the electronics business portfolio, we will advance with the trend of technology to create and enhance mutual prosperity for our stakeholders.

On the environmental front, because of environmental and sustainability concerns, government agencies and international organizations have actively implemented green energy and carbon reduction policies. As a response, SDI implemented the ISO 14001:2015 Revision, continuously set the environmental and energy conservation policies, revised the goals, and proposed environmental management improvement plans. For example, in 2018 we set up new methylene chloride cleaning equipment and added more activated carbon absorption equipment to absorb the pollutants emitted and improve the management of pollution prevention protocols. For electronics products, SDI has established the RoHS/IECQ QC080000 hazardous substance management system to ensure compliance with environmental laws and regulations. For stationery products, we have adopted recyclable materials and replaceable consumable parts in our designs to increase the proportion of recyclable materials and product life cycle. In addition, SDI has actively and incrementally invested in paperless equipment for mold designs, increasing work efficiency while significantly reducing paper consumption.

On the social front, SDI established SDI Foundation in 2007 as part of our continuing goal of "global operation and local care. In addition to helping develop local communities and provide jobs, in 2018 SDI worked with many charitable organizations in improving their environment and facilities to create spaces that are more comfortable. For instance, we have donated more than 1 million NTD in long term to the special education centers affiliated with the Roman Catholic Diocese of Taichung, such as Charity Love Center, Holy Family for Special Education, Heart Catholic Center for Special Education, and Holy Wisdom Center for Intellectual Disability, to purchase devices and rehabilitation equipment. SDI also reaches out to the disabled and their families with empathy to understand their needs, particularly those in Changhua. Every December, we help the Changhua Center of Taiwan Fund for Children and Families to organize a charity fair to inspire people with love and selflessness and promote participation in helping those in need, creating a warmer, more peaceful society.

SDI has upheld the corporate conscience of giving back to society. We actively lead employees in participating in social care, helping minority groups and low-income families in Changhua and supporting charitable events, thus fulfilling our responsibility in sustainability and creating a happier, peaceful society.



SDI Corporation Chairman J.S. Chen

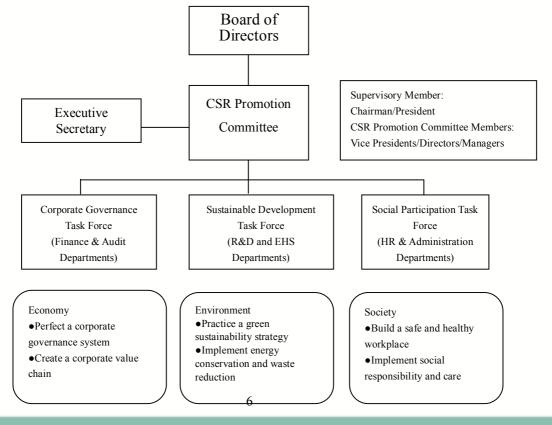


Vision for Sustainability

- Our vision for sustainability is "taking root in Taiwan and becoming a global brand based on sustainable business models that balance economical, environmental, and social ideals." To reach our goal, SDI introduce CSR management mechanism, establish "CSR Implementation Committee" to integrate our internal and external resource, fetch experience from standard corporations, develop sustainable strategies based on sustainability issues which stakeholders concerned, step by step, toward the vision of sustainability.
- In 2019, the global political and economic situations are still turbulent under the threat of trade protectionism; however, under the leadership of emerging industries, such as electric vehicles (EV), artificial intelligence (AI), 5G, and Industry 4.0, SDI will continue to expand R&D quality, manufacturing technology, and talent training. To meet the needs of our niche markets and emerging industries, SDI will continue to implement plant expansion and capacity expansion plans to enhance production capacity and technology.

CSR Implementation Committee

- SDI established its CSR Implementation Committee in 2013 to serve as the company's highest-level project implementation organization, carrying out CSR work approved by the Board of Directors.
- The Chairman serves as the supervisory member of the committee for implementing CSR policies. The Chairman assigns the responsible supervisor of the General Management Center as the executive secretary, who is responsible for calling meetings and determining CSR objectives. The Committee holds regular meetings to review CSR strategies and plans, such as management guidelines, KPIs, and other CSR proposals based on communication with stakeholders. The Committee conducts performance reviews to follow up on improvement projects so that we achieve the Company's goals of sustainability, innovation, and growth.





Overview of SDI

1.1 Introduction to SDI and Corporate Governance

1.1.1 About SDI

1. Introduction to SDI

- (1). Over 65 years have gone by since SDI Corporation was founded in 1953. With Changhua City as its headquarters, SDI started out with stationery products such as pencil sharpeners. The Electronics Department, which is in charge of the production of semiconductor lead frame, was established in 1983. In 1996, the company stock went public. To each and every member of SDI, "Sincerity, Stability, Challenge, Innovation" are more than guiding principles. They are also reflected in personal and business conducts. This firm's belief is what kept all of our employees heading forward with SDI, starting from the foundation up. They created one glorious legend after another, not just for the company, but also for themselves.
- (2). In light of the trend of globalization and free trade, SDI has been collaborating with international name brands and investing in multiple affiliates. The vertical integration that incorporates up and down stream as well as international marketing is increasing SDI's competitiveness in the international community. For the future, SDI is aspired to become a multi-national corporation, establishing the foundation for sustainability and bringing SDI under the spotlight in the international stage.
 - (a). Listed on the stock market in the electronics sector. (Stock Symbol: 2351)
 - (b). The leader of semiconductor lead frame manufacturing in the nation.
 - (c). One of the top 500 manufacturing enterprises in the nation.
 - (d). The leading metal and hardware manufacturing company in the nation.
 - (e). SDI has adopted management systems, including ISO 9001, IATF 16949, ISO 14001, OHSAS 18001, and ISO 50001.
 - (f). SDI introduced Oracle's ERP system in 2000.
 - (g). SDI develops and manufactures high precision and high quality precision consecutive stamping die, which is the leader in the mold industries in Taiwan.
 - (h). SDI stationary has a long history and high market share. The product quality has been widely recognized. In recent years, SDI has expanded the brand globally while still leading the domestic stationary market.
 - (i). SDI is equipped with the complete R&D system, including the HP workstation and the world class CAD/CAM system (UGII and AutoCAD). SDI also has advanced machining equipment and testing instruments, including line cutting machines, electrical discharging machining, high speed precision press, ultra-precision coordinate measuring machine, non-contact coordinate measuring machine, jig grinder, horizontal machining center, optical projection grinder and ultra-precision surface grinder from Switzerland, Japan, Germany and the US.

SDI Profile

Name	SDI Corporation
Time of establishment	October 1953
Paid-in capital	1,821,403,000 TWD
Chairman	J.S. Chen
Headquarters	No. 260, Sec 2, Dazhu Vil., Zhangnan Rd., Changhua City, Changhua County
Plants	No. 260, Sec 2, Dazhu Vil., Zhangnan Rd., Changhua City, Changhua County No.323, Chenggong 3rd Rd., Nangang Industrial District, Nantou City, Nantou County
Employees	1443
Businesses	Metal manufacturing (stationery)



	Electronics components manufacturing mold manufacturing
TWSE stock symbol	2351
Spokesperson	Chao-Hsing Chen / Deputy General Manager
Deputy Spokesperson	Jui-Chieh Huang, Assistant Manager

2. Business Structure of SDI Corporation

The headquarter of SDI Corporation is located at No. 260, Section 2, Daze Vil., Zhangnan Rd., Changhua City, Changhua County. As the company grows, the enterprise is expanding. SDI Corporation is the sole proprietor of SDI Taiwan and SDC in China, which produce electronic parts and stationery. In 1990, SDI co-founded CSM with Hayashio Metal Corporation from Japan. The company produces cold rolled strip, galvanized strip, high carbon cold rolled strip, stainless steel strip and semiconductor lead frame. In 1997, SDI co-founded TBT with Nippon Filcon Co. from Japan. TBT produces high precision etching products including etched lead frame, suspension/gimbals for HDD/FDD, encoder and FPC processing



3. Share holding percentage by SDI:

Individual and combined shares of invested enterprises with stock held by SDI, its Chairman, supervisor and manager, or by companies directly or indirectly controlled by SDI.

Invested Enterprises (Note)	Company I	nvestment	Investments directly or i the supervisor o	ndirectly by Chairman,		nvestment
	Shares	Percentage	Shares	Percentage	Shares	Percentage
TBT	9,896,869	54.98%	3,131	0.02%	9,900,000	55.00%
CSM SHUEN DER(B.V.I)CO.	14,809,864	84.62%	1,949,732	11.14%	16,759,596	95.76%
	4	100.00%	-	-	8,920,000	100.00%
	8,920,000					

Note: Company investment made based on equity method.



4. Corporate Locations

To keep up with the rapidly changing electronics market, time is of the essence. The response time for development, production, delivery as well as costs of the electronics production chain are decreasing year by year. SDI built seven service centers worldwide in order to provide timely response and increase its competitiveness. Four are manufacturing plants located in Taiwan, China, and Malaysia and the rest are SDI sales offices for electronics and stationery products.



1.1.2 Brands, Products, and Services

1. Metal Stationery

- (1). SDI advanced from the traditional metal stationery to a full-range of products thanks to its strong design team at the R&D center, leading mold design, as well as production and stamping technology. Its independent production process allows SDI to move from industrial to consumer business. Sincerity is what connects SDI with its clients and distributors and brings mutual benefits.
- (2). SDI has been in the metal stationery industry for over half a century with products including staplers, staple, correction tape, utility knives and blades, clippers, and electric and manual pencil sharpeners. Be it the SDI brands, ODM or OEM, these products are popular in both international and domestic markets.
- (3). To provide better service, SDI highly values the information gathered by product managers and distributors about its own brands. The information allows swift adjustment and flexible product design to meet the market demands. In terms of OEM and ODM, SDI collaborates closely with clients and integrates R&D, production as well as marketing. Product design is customized according to customer needs and user habits to maximize the values for clients.





SDI Products and Services

Metal Stationery Products

Category	Items	Pictures	Awards & Patents
Correction tapes and sticky tapes	Correction tapes, erasers, sticky tapes, and tape dispensers	DESIGN AWARD	
Binding products	Staplers, staples, staple removers, and hole punches	DESIGN AWARD	
Electric pencil sharpeners	Electric pencil sharpeners with replaceable blades		
Cutting products	Utility knives, pencil knives, blades, scissors, angleeaters	ODDORDIS MANO 2014年度受賞 III IIII DISTIGN AWARD	



Pencil sharpeners	Manual and electric pencil sharpeners	
Office supplies	Small tools, magnets, storage, writing supplies, and miscellaneous items	SDI CORPORATION
Writing stationary	White board marker	

2. Semiconductor lead frame

In 1983, SDI branched into the semiconductor industry with monomer lead frame capacity. We have accumulated many unique die technologies and capabilities to offer high-quality and fair-priced products to clients. We provide clients with the best global services with centralized technology, short lead-time, immediate services, low cost, global labor distribution, and global procurement. In 2018, we became one of the top three lead frame providers globally





(1) Monomer Lead Frame

Monomer (detached) semiconductor parts are common in transistors (for augmentation, switch, pressure stabilization, and signaling) and diode packaging (for rectification and voltage regulation.) They are indispensable in electronic devices. SDI's power lead frames have reliable quality and are used by many major international manufacturers in automobiles and electronic devices.







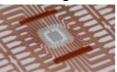




(2) IC Lead Frame

The application of integrated circuit is ubiquitous and essential for our information-based society, as seen in computers, cell phones, computation, telecommunication, manufacturing, and transportation system. As technology advances, ICs continue to miniaturize with increasing speeds, therefore placing higher requirements on lead frames. SDI offers string support for clients with strong R&D capabilities and specialized manufacturing technologies.











(3) LED Lead Frame

LEDs are low-energy, light, and durable. In the early days, they were used in warning lights and billboards. After the use of high-brightness SMD LEDs became practical, they were used in backlights of mobile devices, displays, and television sets, as well as indoor and outdoor lighting, with rapidly increasing market penetration. SDI has particularly enhanced the durability of LEDs. With our die processing, 3D design, and product design capabilities, we offer clients comprehensive solutions. Our products include top-view, side-view, high-power, and optical coupling devices that meet clients' needs.











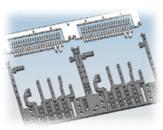
(4) New Businesses

In addition to traditional lead frame products, SDI explores the untapped vistas of new businesses. For instance, we work with major global manufacturers in developing high-power lead frames, IPM lead frames, automobile TPM devices, IGBT power module lead frames, and metallic bipolar plates for fuel cells. We also reinvested in TBT's VCM lens module gimbals.









SDI provides one-stop semiconductor lead frame OEM manufacturing service that covers die development, material processing, manufacturing, inspection, packaging and delivery, which ensures precise lead time, lower costs, increased competitiveness, and meeting demands for high cost-performance ratios.





3. R&D Achievements in Core Technologies and Products

(1). Core Technologies

- (a). Product Design: SDI controls designs from product appearance to components in-house. We conduct tests on "functional samples" during the design process to serve as basis for adjustments for optimizing the designs.
- (b). Die Design and Manufacturing: SDI integrates the design and manufacturing technologies for dies. We continue to accumulate die design capabilities and challenge ourselves to ever-higher precision to enhance the quality of our dies.
- (c). Specialty Machinery Design and Manufacturing: SDI designs and manufactures specialty machinery and product testing equipment in-house to optimize production capacity and assure quality.

(2). R&D Achievements

Consumer products are incorporating green concepts in recent years. SDI is actively developing products with replaceable parts and reducing unrecyclable wastes to meet this trend. Such products include replaceable manual and electronic pencil sharpeners, correction tape, sticky tape and electronic erasers. SDI's stationery products are also awarded repeatedly in the Golden Pin Design Award held by Taiwan Design Center, for example, 2Way Exchanger and i-Stick flue. SDI thinks green from the start by developing and designing new products and introducing new technology that reduces pollution while conserving energy. This approach balances operational safety and prevents environmental impacts and risks from the very beginning, helping us work toward realizing carbon reduction, environmental protection, product safety, and sustainability for the corporation.

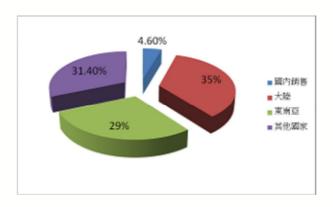
(3) New product development in the near future

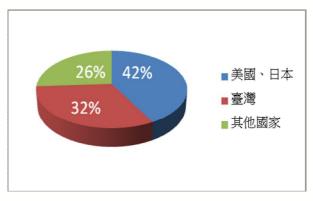
- A. Electric vehicle power management module lead frame and heat sink.
- B. Vehicle sensor lead frame, 5G communications power model lead frame, and smart card lead frame.
- C. Advanced push button correction tape.
- D. Advanced roller tip white board marker.



4. Market Overview

- (1) Major Markets and Market Share
 - Electronics: Domestic consumption accounts for 4.6%. Export sales mainly consist of China (35%) and Southeast Asia (29%). The rest of the sales (31.4%) come from Europe, the U.S., Central America and Africa.
 - Metal Stationery: Sales comprise 42% to the U.S. and Japan, and 32% in Taiwan. The rest of the sales (26%) come from Southeast Asia, Latin America, and Europe.





- (2) Future Supply and Demand in the Market and Potential for Growth
 - Electronics: After experiencing high growth for several consecutive years, semiconductors began to face inventory corrections in the second half of 2018; in addition, the mobile phone and automotive markets are saturated, leading to a decline in demand. According to the market end users, however, it remains a period of inventory adjustment. In addition, future trends like smart energy-power saving grids, the Internet, on line commerce, 5G applications, automotive electronics, autonomous vehicles, industry 4.0 and AI (Artificial Intelligence), are being applied in daily life and will likely stimulate the next wave of demand for semiconductors. SDI's main customers will be the leading manufacturers of products for application in those fields. In line with the customers' design requirements, the lead frames for the applications mentioned above have all been developed and mass produced, such as power management ICs, tire pressure sensors, electronic control unit (ECU) ICs and light-emitting diodes (LED) for vehicles. Therefore, SDI will continue to grow and expand it's market share in these areas with relevant products.
 - Stationery: The market for hardware and office supplies remains stable. Roller tip white board markers newly developed by us have been available for sale in the market. We have also negotiated with Japanese customers about sales in the Japanese market. Future growth is expected.



1.1.3 Financial Performance

Economic performance management guideline

- A. Policy: To promote operational growth and profitability.
- B. Commitment: Focus on the issues concerning employees, suppliers, shareholders and stakeholders.
- C. Goal: To achieve growth target set by the company, and strive to balance between the interests of various stakeholders and the company's long-term development.
- D. Resources: Working together, from the top down.
- E. Action to be taken:

1.

- 1. The key performance indicators of the relevant departments are linked to the company's profitability ratio, and tracked and evaluated monthly.
- 2. Provide real-time, accurate and transparent information.
- 3. Innovating, value creating, and sustainable growth.
- 6. Performance rating: Compare operating income (according to the financial statements) against the target.

Applicability: ■General, □Specific

Scope: ■Within the organization, ■Outside the organization

Consumer products were the most affected, but the development of new technologies and new smart applications in the automotive and other industries continued to grow. SDI's integrated design and manufacture (IDM) customers continued to develop automotive modules, such as 48V power management, EV battery management, self-driving safety modules, and industrial control modules, such as 5G, high-end home appliances, and smart modules, creating peaks in revenue and profit in 2018. In addition, the electronics business strengthened the development of relevant high-end application products in cooperation with the supply chain to meet the increased demand, and then

refined the quality of self-made materials and expanded the automated production and inspection process, so as to offer a small number of diversified products that are in line with customers' needs which resulted in added value and profits. In response to the increase in taxes and fees, rising production costs, and the tariffs imposed by the China-US trade war, the





Reference: SDI 2018 Financial

stationery business continuously enhanced its competitiveness with innovation, own brands, and new products to mitigate the impact on revenue and profitability. In addition, our affiliates, such as TBT, Chao Shin Metal Industrial Corporation, and Jiangsu Plant, were committed to increasing their proportion of niche products and integrating processes, which also contributed to profits and benefits. SDI's revenue in 2018 was 8.105 billion NTD, a growth of more than 9%, with consolidated revenue at 10.416 billion NTD, an 8.7% growth. Net profit in the current period, due to a better product portfolio, reached 828,880,000 NTD, resulting in earnings per share of 4.55.

2018 Budget Execution, Financial Analysis and R&D Evaluation:

Unit: 1 000 NTD

OIII. 1,000 N1D			
Items	2018	2017	Increase/decrease
Sales Revenue	10,416,495	9,581,050	8.72%
Gross Profit	1,931,458	1,853,270	4.22%
Operational Costs	832,364	791,415	5.17%
Net Revenue	1,099,094	1,061,855	3.51%



Net Income after Tax	888,569	779,701	13.96%
Net Income Per Share (NT)	4.55	3.93	15.78%
Return on Equity	15.21%	14.10%	7.87%
Net Income Ratio	8.53%	8.14%	4.79%
Return on Assets	8.45%	7.84%	7.78%
R&D costs	236,646	208,105	13.71%
Income Tax	251,651	199,211	26.32%

Note 1: No public financial forecast in 2018; equity attributable to owners of the parent: \$828,880.

Note 2: Scope of the report include SDI, TBT and CSM, but not include SDI foundation.

2. Operational Management

(1). SDI provides guidance for its employees, management and the board of directors in

accordance with the regulations of local government agencies. When developing the code of conducts and company guidelines, it is the goal to promote integrity and morality while supporting and complying with the regulatory requirements. SDI also establishes policies addressing the workplace, health and safety, gender discrimination, bribery, conflict of interests as well as protection of company assets and reputation. The management team at SDI pays close attention to domestic and international policies and regulatory provisions that may affect the company and established corresponding risk control procedures. In 2018, there were no violations of corporate governance regulations involving fines or other penalties.

- (2). All units conduct self-evaluation periodically and commission certified public account to check for compliance. It is the hope that such mechanism would make the company operation healthier, protect company assets, ensure complete and credible financial information and improve business efficiency. SDI holds annual shareholders' meetings to encourage two-way communication.
- (3). The Auditing Office reports directly to the board of directors and assist with the management to evaluate the efficiency of internal control system. The result is submitted for regular review by the supervisors and board of directors. Once the audit is completed, the audit report shall include follow up and improvement plans addressing deficiencies.
- (4). On December 6, 2018, SDI won the highest honor of the 25th National Quality Award Program the Business Excellence Award from the Industrial Development Bureau, Ministry of Economic Affairs. With 65 years of operations, SDI (stock code: 2351) has built a corporate culture of business integrity and integrated customer information with the customer relationship management system to satisfy customers' needs promptly. The company has transformed into an electronic lead frame manufacturer based on stationery production and become the world's largest power lead frame manufacturer among competitive companies across the country. After nearly two years of written review, on-site field review, and final review of the eight aspects of comprehensive management excellence, namely: leadership, strategic management, R&D innovation, customer and market development, human resources and knowledge management, information application strategy, process management, and business performance, the Industrial Development Bureau, Ministry of Economic Affairs awarded SDI the highest honor among domestic enterprises.







1.1.4 Corporate Governance

1. Our board directors are diverse and professional, with complementary specialties that help them engage in rational discussions to make visionary and comprehensive decisions for sustainable benefits for the corporation. We follow the guideline of transparency to provide comprehensive information and establish communication with stakeholders based on trust, and then take feedback from stakeholders into consideration during

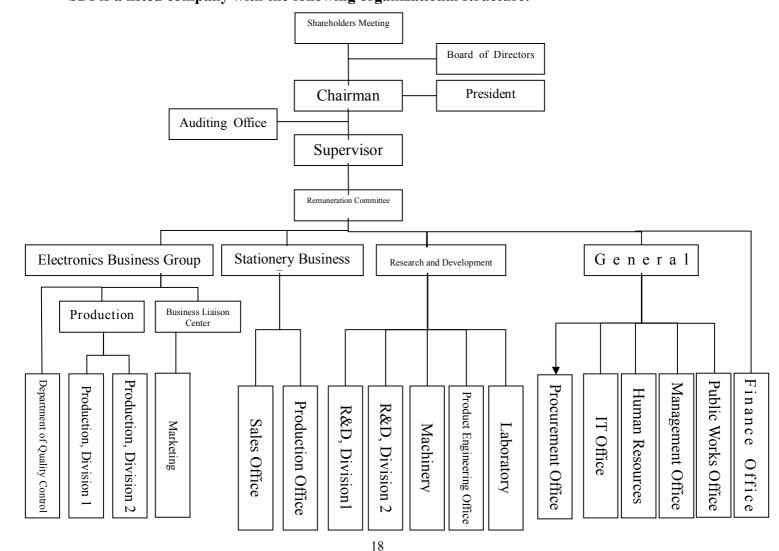
decision-making, thus laying the sound foundation for the sustainability of the corporation. With our business motto of "sincerity, stability, challenge, and innovation," we follow the principle of integrity throughout the corporation, operate in compliance with laws and regulations, and maintain a reliable risk management system, all of which help SDI grow steadily and sustainably.



Main Topics: Business performance, environmental law compliance,

product responsibility compliance, social compliance

(1) Organizational Structure SDI is a listed company with the following organizational structure:



Major departments and duties

Departments	Business Tasks
Auditing Office	The planning, execution and tracking of internal audit. Provide recommendations to ensure effective implementation of the internal
	audit system.
Electronics Business Group	The procurement, production and sales of electronic products.
Stationery Business Group	The procurement, production and sales of stationery products.
Research and	Research and development on new products, new technology and
Development Center	moldings as well as the production of moldings.
General Management Center	Operation and management, rationalization, project implementation, new business planning, procurement, human resources planning and information management.
Finance Office	Financial planning, capital management and control, accounting, shareholder services and budget management.

(2) Operation of the Board of Directors:

To enhance corporate governance, the Board holds regular meetings to be briefed on major company strategies, business reports, and audit reports, as well as approve, supervise, and follow up on the execution of business and financial plans.

	Title	Name	Education and Experiences	Current Positions in the Company and Elsewhere	Specialty	Task Distribution	Board Meeting Attendance in 2018
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Supervisor	J.S. Chen	Chang-Hua Senior School of Commerce Advisor, Science and Technology Advisors Office, MOEA Technical Advisory Committee Member, Metal Industries Research & Development Centre Representative Director, Taiwan Mold & Die Industry Association	Chairman and General Manager, CSM Chairman, TBT SHUEN DER (B.V.I.)CORPORATION Representative	Business management Accounting management	Economy issues	100%
Director	Chao-Ming Chen	Master, Department of Accounting, National Changhua University of Education Representative Director, Taiwan Association of Stationery Industries	Chairman and General Manager, SDI (Jiangsu) Corporation Supervisor, CSM Director, TBT	Business management Accounting management	Economy issues	100%
Director	Wei-Te Chen	MBA, Rotterdam School of Management	Deputy General manager, SDI Corporation Supervisor, TBT	Business management	Economy issues	83%
Director	Chao-Hong Chen	Master, Department of Engineering, Tatung University	Director, SDI	Innovation management	Environmental issues	83%



Director	Chieh-Hsuar	Ph.D.,		Social	Social issues	100%
	Chen	Department of	None	management		
		Sociology,				
		Tunghai				
		University				
		Professor,				
		Department of				
		Sociology,				
		Tunghai				
		University				
		Director,				
		Institute of East				
		Asian Societies				
		and Economies,				
		Tunghai				
		University				
Independent	Wen-Yi	Master,	None	Accounting	Economy	100%
director	Chiang	Department of		management	issues	
		Accounting,				
		National				
		Changhua				
		University of				
		Education				
		Accountant,				
		Wen-Yi Chiang				
		Accounting				
		Firm				
Independent	_	DBA, Nova	None	Business	Social issues	100%
director	Huang	Southeastern		management		
		University				
		Professor,				
		Department of				
		Business				
		Administration,				
		National				
		Changhua				
		University of				
		Education				

(3)Operation of Audit Committee or Supervisor Participation in Board of

- 1. The Company has not established an audit committee.
- 2. Supervisor Participation in Board of Directors

Supervisor attendance in the 6 (A) board meetings in the latest year (2018)

		` /		• /
Title	Name	Attendance (B)	Attendance rate	Remarks
			(B/A)	
Board of	Sheng-Yen	6	100%	-
Directors	Hsieh			
Board of	Chiung-Ying	5	83%	-
Directors	Chung			
	Board of Directors Board of	Board of Sheng-Yen Directors Hsieh Board of Chiung-Ying	Board of Sheng-Yen 6 Directors Hsieh Board of Chiung-Ying 5	Board of Sheng-Yen 6 100% Directors Hsieh Board of Chiung-Ying 5 83%

Other Required Information:

Supervisors and Duties:

Communication between supervisors and employees/shareholders:

Communication between supervisors and employees / shareholders / stakeholders have been efficient.

Communication between supervisors and head of internal audit/accountants: Communication have been efficient.

Opinions expressed by supervisors during board meetings: No opposition was raised against board decisions.

2. Operation of Remuneration Committee

For a complete performance evaluation and remuneration system for directors, supervisors, and managers, the company's Board of Directors approved on December 15th, 2011 the establishment of the Remuneration Committee, the main duties of which are to assist the Board in formulating and reviewing policies, systems, standards, and structures for performance evaluation and remuneration for directors, supervisors, and managers, thus implementing corporate governance and ensure the benefits of shareholders.

The Remuneration Committee consists of three members with professionalism and independence who are appointed by the board of directors. The current Remuneration Committee is chaired by the independent directors of SDI. The members and main responsibilities are as follows:

Title	Name
Chairperson	Wen-Yi Chiang
Member	Lan-Ying Huang
Member	Tseng Kuo-Chao

Duties

- Regularly formulating and reviewing policies, systems, standards, and structures for performance evaluation and remuneration for directors, supervisors, and managers.
- Regularly formulating and reviewing the amount of remuneration for directors, supervisors, and managers.
- Remuneration for directors and managers of subsidiary companies: For subsidiaries whose decisions require approval from the Board of the parent company, remuneration should be proposed by the Remuneration Committee of the parent company for the approval from the Board. The current term of the Remuneration Committee runs from June 22, 2018 to June 21, 2021. The Remuneration Committee met twice in 2018.



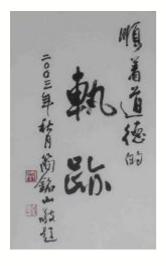
3. Ethical Management

Founded in 1953, SDI has operated for more than half a century under the motto of "Sincerity, Stability, Challenge, Innovation." Our steady steps have led us from Taiwan to the global arena. Sincerity is a core value at SDI. We insist on our compliance, promises, and right and wrong. These are our foremost concern when formulating and executing business strategies while implementing a corporate culture of integrity and well-maintained risk control system. We have established "Regulations Governing Commercial Behaviors and Professional Ethics" to deliver on our promise of upholding the highest standard of compliance and ethics when company executives and employees conduct business. All employees shall abide by said regulations to maintain trustful relationship with the clients, suppliers and the public while ensuring sustainable growth and development.

CSR Policies

SDI conveys the following corporate social responsibility policies to implement its corporate social responsibility:

- (1) Compliance with laws and regulations: Adhere to labor laws and regulations and company commitments.
- (2) Promoting right to work: Ensuring that all work is voluntary.
- (3) Practicing humane treatment: Preventing labor exploitation, forced labor, and any other form of
- (4) Abolish discrimination: Practicing equal employment and assignment of workers and promising workplaces free from harassment and discrimination.
- (5) Establishing communication channels: Encouraging employees to communicate with the management, who collect employee opinions and conduct improvement.
- (6) Enhancing remuneration systems: Compliance with remuneration laws and regulations.
- (7) Professional training for employees: Enhancing employee skills and abilities to increase the economic value of employees.
- (8) Emphasizing business ethics: Preventing illegal actions, gifts, and hospitality; avoiding conflicts of interest; establishing fair trade; and protecting client information.
- (9) Respecting intellectual property rights: Respecting intellectual property rights and protecting all technical transfers.
- (10) Implementing information transparency: Disclosing all corporate information required by law.
- (11) Enriching social culture and caring for minorities: Actively engaging in social activities and providing suitable job opportunities to minorities.
- (12) Promoting social responsibility: Incorporating all the responsibilities above into all aspects of operation and partnerships with suppliers.







4. Anti-corruption Measures

- (1) SDI employees and the entire company are held to the highest legal and ethical standards. In order to maintain integrity and trust while improving efficiency, SDI established regulations governing business conducts and professional ethics. All employees shall abide by said regulations to maintain trustful relationship with the clients, suppliers and the public while ensuring sustainable growth and development.
- (2) To fight against corruption, SDI forbids employees to accept gifts in any form with a cash value over \$1,000 NT, including gift certificates, checks and stocks. In the instances when employees are unable to refuse or return gifts received, the gifts shall be dealt with in the following manners:
 - (a). Food items shall be distributed evenly among the staff through the supervisor.
 - (b). Other items shall be forwarded to the Management Division to be documented and gifted during the year-end banquet.
 - (c). In cases where determination cannot be made, matters shall be forwarded to the supervisor or the Management Division for decision.
- (3) SDI's suppliers shall fulfill their social responsibility and promote mutual trust under the principles of honesty and integrity:
 - (a). The suppliers promise to prepare and fulfill principles of integrity during the entire business transaction, and that all documents and information provided to SDI during negotiation, cooperation and contract fulfillment, including but not limited to business registration, certificates, company and personal information, addresses, notes, warrants as well as product names, specifications, quality, standards, negotiable instruments and warrants shall be authentic and that there is no incidence of fraud, forgery or alteration.
 - (b). The suppliers promise to forbid employees or affiliates to engage in the following conducts toward SDI employees, their families and other stakeholders:
 - The suppliers shall not commit bribery by giving or promising to give money, present, or tangible or intangible interests by any means, including but not limited to dinner invitations, entertainments, meals, transportation expenditures, kickbacks, commissions or other unjust interests.
 - The suppliers shall not engage in misconducts involving joint venture, collaboration, collusion or profit sharing.
 - The suppliers shall not inappropriately obtain confidential information related to business transactions by any means or attempt to complete business transactions with SDI through means in violation of company integrity, such as bid rigging.
- (4). Violation of this agreement by the supplier or its employees shall be deemed as a breach of contract. The supplier and its employees shall be held legally liable for compensation. SDI reserves the right to freeze any funds involved, terminate the contractual or any business relationship and cancel any orders immediately. The supplier shall be responsible for all losses SDI suffers.



1.1.5 Impact Analysis for Direct and Indirect Economy

As a globally leading provider of electronics lead frames and technical services, we pose significant direct and indirect impact on global economy. In terms of direct economic impact, our financial trading undoubtedly influence all stakeholders (investors, clients, employees, suppliers, and local government agencies and local communities). As our revenue grow, profitability fluctuate, and additions and changes are made to our operating locations, we can bring about significant indirect economic impact. Impact Analysis for Direct and Indirect Economy

Investors	Investors are required to pay dividends tax and receive gain or loss from their
	shares.
Clients	 SDI ranks first in the world in the market for Power products. It has a strategic partnership with the IDM factory, and an industry icon. In the midst of mergers and acquisitions in the semiconductor industry, being No. 1 does have its advantage. In product quality, speedy delivery, service and other areas, SDI has gained customer trust, and continuously developing high-end products (such as automotive electronics), to enhance future earnings and profitability. New product development and sales are smooth sailing and all have patent protections for intellectual property, which effectively prevents new competitors from joining in. In terms of automated assembly there has been considerable achievement, which effectively reduces cost. In addition, the automated assembly of new products brings increased production capacity and stronger competitiveness, thus market competition diminishes. In 2018, the global economy showed no growth due to the impact of the China-US trade war. Consumer products were the most affected, but the development of new technologies and new smart applications in the automotive and other industries continued to grow.
	The indirect negative impact is the increase in the difficulty of handling the waste derived from future electronic manufacturing processes.
Employees	 Locations of employee assignment may change, and the number of employees may fluctuate. Employees of a location pay the local income tax, and their income is spent on consumption, which influences the local economic activities. Hardware/stationery production facility is in China, with rising labor cost and strict environmental protection requirements, making it difficult to keep budget under control.
Suppliers	 Because of demand in the supply chain, supplier companies create jobs. The income of suppliers and their employees contribute to local income taxes and support local economic activities. The price of raw materials has risen and there has been signs of shortage in medium and high-grade copper.
Local Communities	 For its history of more than 60 years, SDI has always paid attention to how our operations impact local communities and residents. As we are committed to environmental, safety, and health measures, we have not created potential or actual negative impact on local communities. We have also invited community representatives (e.g. village chiefs and community development association directors) frequently into our plants for tours to enhance trust and communication. The company has also responded to community based eco-friendly activities by



constructing green recreational facilities in the community park, changing the design shape of the company's stationary products and at the same time utilizing sport and recreational activities to promote product marketing.
The company also actively communicates with the representatives of the local community opposite the park. So far, no complaints have been received.



1.2 Stakeholders and Main Topics

1.2.1 Identification of Stakeholders and Main Topics

1. Identification of Stakeholders

Since 2013, SDI has realized that listening and responding to stakeholders' issues of concern is key to sustainability and CSR. Therefore, we have established multiple transparent and effective communication channels with stakeholders to engage in constructive communication, thoroughly understand their issues of concern, emphasize their benefits, and incorporate them into the company's development strategies. With stakeholders' concerns as basis for the company's business decision-making and disclosure of information, we aim to establish guidelines for our sustainable business.

Materiality Analysis Process

Step 1 Identification	Based on the five principles in AA1000 Stakeholder Engagement Standards, we conduct identification of stakeholders forming a	7 categories of
of stakeholders	group of seven categories including; customers (customers, consumers, distributors), employees (full-time employees, unofficial contract workers, immigrant workers, interns), suppliers (suppliers, contractors, immigrant worker agencies), government agencies, local communities (development associations, local communities), and NGOs (RBA, industry associations).	stakeholders
Step 2 Topic and discussion	The collection of topics is based on more than 90 indicators of GRI Standards. On account of its relevance and SDI's industrial characteristics, 33 topics are selected for discussion at the CSR Promotion Committee's meeting.	33 topics
Step 3 Understanding issues of concern	Through a joint meeting between the CSR Promotion Committee and upper management, the degree of influence on the issues of concern to all stakeholders is to be discussed to understand stakeholders concern towards these issues and an evaluation of these issues level of impact on company operations is conducted.	Joint meeting of the CSR Promotion Committee with upper management
Step 4 Identification of material issues	After grading the impact of issues of concern to stakeholders and upper management on sustainable operations an analysis and sorting of materials issues will be conducted. Followed by internal discussions and subsequent authorization by the Chairman to decide the 15 material issues for SDI in 2018. Compared to the same assessed in 2017 with the boundary of impact presented by internal and external entities within the organization, the value chain was used to define the boundaries of material issues in 2018.	15 material issues
Step 5 Review and discussions	Based on the material issues identified for the year, we will disclose management guidelines, continue to enhance management, and release relevant information in the CSR Report.	One report



2. Issues of Stakeholders' Concern and Communication Platform

We identified seven types of stakeholders based on internal discussions by our CSR Implementation Committee, stakeholder grouping by peer companies, and the five principles in AA1000 Stakeholder Engagement Standards (dependency, responsibility, influence, tension, and diverse perspectives) for the levels of importance of stakeholders. These types of stakeholders are in the following order; customers (clients, consumers, distributors), suppliers

(suppliers, contractors, immigrant worker agencies), employees (full-time employees, unofficial contract workers, immigrant workers, interns), government agencies, shareholders, NGOs (RBA, industry associations), and local communities (development associations, local communities). SDI will continue to incrementally establish comprehensive two-way communication channels for stakeholders and their issues of concern, thus listening to opinions from stakeholders and making appropriate and proactive responses.

3. Stakeholders Communication Channels and Issues of Concern

To achieve effective communication with stakeholders, establishing comprehensive two-way communication mechanisms with stakeholders is of paramount importance in achieving corporate sustainability. Through diverse communication channels, we collect opinions from stakeholders and understand their needs and ideas, which helps the company discover blind spots in risks and management beforehand and acquire important basis for adjusting business strategies and achieving sustainability. With our internal process for achieving sustainability, we incrementally implement stakeholders' opinions to respond to their needs with action. The following table shows SDI's stakeholder descriptions, communication channels, and issues of concern:

Stakeholder	Description	Communication Management	Frequency	Issues of concern
Employees	Employees are a corporation's most important asset. We listen to our employees, respond to their concerns in a timely manner, and fulfill our responsibility in taking care of them.	 Training and drills to improve professional skills. Conduct internal communication with internal memos or announcements. Labor Safety Committee supervises the safety and healthcare. Conduct bilateral communication through E-newsletter. Employees express comments and suggestions through the staff comment form. Conduct performance interview to provide necessary assistance. The trade union may assist with communication. Employee Welfare Committee and Labor Management Committee conduct bilateral 	From time to time From time Quarterly From time to time From time to time Every 6 months Quarterly Annual Regular	Business performance Waste water and materials Labor-management relation Labor health and safety Training



		communication. 8. Protect employee health with annual physical checkups. 9. Provide group insurance to provide better care for the employees and their families.		
Shareholder	Shareholders are the owners of SDI. Their benefits are closely connected to the business performance of the company. Therefore, shareholders have high expectations for SDI's performance in economy, environment, and social aspects.	1.Hold annual shareholder meeting during mid-year and provide complete financial information, future directions and communication. 2.Establish a service hotline to maintain positive and long term interaction with investors 3.According to regulations of Taiwan Stock Exchange Commission, operational information is subject to un-announced press release.	Annual From time to time From time to time to time	Business performance Compliance with environmental and product laws and regulations Health and safety of customers
Clients	The development of high-quality, environmentally friendly and Green products, and the establishment of services to the satisfaction of customers are the company's objectives.	 Regularly update the company website with news concerning environmental protection, health and safety. Regularly publish newsletters for the consumers and general public. Establish service hotline and online inquiry page as consumer services. Regularly conduct marketing and promotion campaign as well as exhibitions. Reveal our internal audit status to SDI customers through the Responsible Business Alliance(RBA) SAQ platform. Conduct meetings with clients to communicate on issues including future prospect, product development, quality and delivery. SDI applies for patent owner claim scope statement, and provides international 	From time to time Regular From time to time Regular Regular From time to time Regular	Product and service labeling Compliance with product laws and regulations Business performance



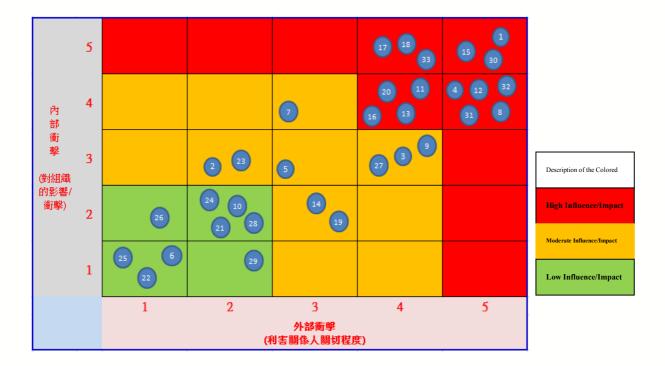
			certificates and contracts to		
			protect its patents.		
Local communities	Local communities are the foundation of the company's operations. Only by maintaining good relations can the company develop sustainably.	 2. 3. 	Regularly schedule local community feedback activities, and attend community-oriented development meetings and festivals. Invite community chiefs and staffers for unscheduled factory visit, and vice versa. Conduct unscheduled inspections to ensure a clean and tidy environment.	Regular From time to time From time to time	Water Discharge Environmental issue complaint mechanism Business performance
Suppliers	The quality of products and service of suppliers directly influence SDI's operation and production performances. We establish effective communication channels to facilitate mutual benefits and sustainability.	 2. 3. 	Provide technical drawings or product specifications to protect the intellectual property right. Provide quality inspection certification to protect the rights of both parties. Provide complete financial information, future directions and communication in financial reports.	From time to time From time to time Annual	Market image Compliance with environmental laws and regulations Anti-corruption Health and safety of customers
NGOs	Only with effective communication management and by implementing social contribution and services can the company develop sustainably.	 2. 3. 4. 5. 	Regularly post social care and charity programs on the company website. Assist schools, government agencies, and companies with the visit. Unscheduled conduct volunteer service programs. Regularly post social care and charity programs on the company website. Publish the monthly revenues on the company website.	From time to time From time to time From time to time From time to time Regular	Business performance Health and safety of customers Product and service labeling Compliance with product laws and regulations
Government agencies	SDI adheres to laws and promises to achieve sustainability.	1. 2. 3.	Conduct random on-site check for compliance. Conduct on-site visits. Issue paperwork to corporations to provide	From time to time From time to time From time	Labor relation Labor health and safety Discharge Social compliance



	assistance for various affairs.	to time	Compliance with
4.	Conduct on-site labor	From time	environmental
	inspection.	to time	laws and
5.	Conduct exchanges and	From time	regulations
	mutual learning through	to time	
	corporate visits.		
6.	-		

1.2.2 Main Topic Identification Method

Based on the CSR materiality analysis process, 5 steps, namely "Identification of Stakeholders", "Topic and Discussion," "Understanding Issues of Concern", "Identification of Material Topics", and "Review and Discussion", are included to decide on the material issues and their priority.





No.	Specific Topics	No.	Specific Topics	No.	Specific Topics
1	201 Business performance	7	301 Materials	15	401 Labor-employer relation
2	202 Market image	8	302 Energy	16	402 Labor-management relation
3	203 Indirect economic impact	9	303 Water	17	403 Labor health and safety
4	204 Procurement practice	10	304 Biodiversity	18	404 Training and education
5	205 Anti-corruption	11	305 Discharge	19	405 Employee diversity and equal opportunities
6	206 Anti-competitive behavior	12	306 Waste water and materials	20	406 Non-discrimination
		13	307 Compliance with environmental laws	21	407 Freedom of association and collective bargaining
		14	308 Environmental assessment of suppliers	22	408 Child labor
			• •	23	409 Forced and compulsory labor
				24	410 Security practice
				25	411 Aboriginal rights
				26	412 Human rights
				27	413 Local communities
				28	414 Supplier social assessment
				29	415 Public policies
				30	416 Health and safety of customers
				31	417 Marketing and Labeling
				32	418 Client Privacy
				33	419 Social and economic laws compliance

2. Description of Material Issues, Corresponding Chapters, and Boundaries

No.							-	y of Va act (No	
	M (1 1	G .	C 1:	D C M : 1	C 1			t Impac et Impac	
	Material Issue	Cate gory	Corresponding Indicator	Reason for Material Issue	Corresponding Indicator Chapter	Upst	SDI	Do	Gov
		0 3			1	rea		wnst	ern
						m		rea	men
								m	t
									Age



									ncie s
1	Business performanc e	Econ omy	Standards-201	Operation performance	1.1.3 Financial Performance	0	•		
2	Procureme nt practice	Econ	Standards-204	Green & on-location procurement	3.3.1Management of the Green Supply Chain and Contractors	•	•		
3	Energy	Envir onme nt	Standards-302	Energy consumption concern	2.1 Energy Conservation and Management		•		
4	Discharge	Envir onme nt	Standards-305	Air pollution emissions concern	2.1 Energy Conservation and Management		•		•
5	Waste water and materials	Envir onme nt	Standards-306	Follow-ups on sewage and waste disposal	2.2.5 Pollution discharge and pollution control		•		•
6	Complianc e with environme ntal laws and regulations	Envir onme nt	Standards-307	Degree of Compliance with Environmental Regulations	1.4.2 Domestic regulatory compliance		•	0	•
7	Labor relation	Socie ty	Standards-401	Harmony of employee-employer relations	3.1.1 Overview of Manpower Employment		•		
8	Labor-man agement relation	Socie ty	Standards-402	Harmony of employee-employer relations	3.1.2 Sound employee-employer relations		•		•
9	Labor health and safety	Socie ty	Standards-403	Occupational health and safety of the employees	3.1.6 Workplace Harmony		•		•
10	Training	Socie ty	Standards-404	Employee Training and Education	3.1.5 Diversified education and training		•		
11	Non-discri mination	Socie ty	Standards-406	Non-discrimination policy for employees	SDI's big family		•		
12	Health and safety of customers	Socie ty	Standards-416	Health and safety of customers	4.3.2 Green product design 5.2.2 Reduced packaging , environmentally friendly material	0	•	•	
13	Product and service labeling	Socie ty	Standards-417	Product and service labeling	2.2.1 Green Production Management 1.4.2 Domestic regulatory compliance 3.2.3 Customer Relations	0	•	•	•
14	Customer privacy	Socie ty	Standards-418	Customer privacy	3.2.4 Customer privacy protection measures		•	•	
15	Complianc e	Socie ty	Standards-419	Social laws compliance	1.4.2 Domestic regulatory compliance		•	0	•

Note 1: In the identification of the boundary of SDI's value chain impact, the core of the value chain is SDI itself and its employees; the upstream is the raw material suppliers; the downstream covers customers.



1.2.3 Participation in External Organizations:

(I) Participation in External Organizations:

SDI is a member of many professional associations, including educational materials, publications and stationery to promote industry and businesses development.

- Representative Director, Taiwan Association of Stationery Industries
- Consultant, Taiwan Association of Stationery Industries
- Consultant, Trade-Guild of Books, Culture and Education, Kaohsiung
- Consultant, Trade-Guild of Books & Educational Tools, Changhua County
- Consultant, Stationery Wholesale Improvement Committee, Taiwan
- Consultant, Stationery Wholesale Improvement Association, Greater Kaohsiung
- Consultant, Central Regional Stationery Wholesale Division
- Consultant, Alpha Stationery Network Association
- Director, The Taiwan Society for Metal Heat Treatment
- Consultant, The Taiwan Society for Abrasive Technology
- Member, Changhua County Industrial Association
- Vice Chairman, Central Region Advancement Association, Taiwan Occupational Health and Safety Systems (TOSHMS)

(II) Involvement in Initiatives, Treaties, and Principles

SDI supports and observes the 10 principle of the sustainable development goals (SDG) of the UN Global Compact concerning human rights, labor rights, and the environment. We comply with domestic laws and international regulations and are committed to ensuring the rights of employees, contractors, and suppliers, in terms of human rights, labor rights, freedom of

association, prevention of forced labor, abolishment of child labor, discrimination, anti-corruption, anti-trust, and environmental protection.



1.3 Risk Assessment and Crisis Response Management

Comprehensive risk assessment and crisis management system are key to the sustainability of SDI. Therefore, we are committed to enhancing our risk management system, based on existing organizational structure and internal control cycles, to identify and control risk factors, establish prevention, and enable us for timely response.

Table of Organizational Risk Management and Precautionary System

Category	Description	Response
		(1) Impact on company profitability from interest rate/exchange rate fluctuations and inflation and response thereto:
		1. Interest rates declined slowly in the past year. For the
		company's financial expenses, we will enhance negotiation
		abilities with financial institutions to continue to lower the
		company's operating costs.
		2. For exports, we engage in natural hedging and diversify our
		use of currencies to minimize impact from exchange rate
		fluctuations.
		3. In the face of inflation, we continue to adjust the costs of
		self-made materials and develop new products to increase gross
		profit and minimize the impact on the company from inflation.
		(2) Policies for engaging in high-risk, high-leverage investments, lending of capital, endorsements, guarantees, and
		derivative products; Main reasons for gains and losses, and
	Impact on	response thereto:
	operational	SDI's procedures and internal control regulations for lending of
	stability from	capital, endorsements, guarantees, and derivative products are
Economy	rapid change	mainly for hedging and operating capital for subsidiaries,
	in economic	instead of high-risk, high gain investments.
	environment	(3) Impact of technological changes and industrial changes on the company's financial business, and corresponding measures:
		The company has introduced the ORACLE ERP system since
		2000 and completed the transition to R12 in 2010. The
		ORACLE ERP system has effectively improved the quality of
		business information and decision-making performance in
		response to the use of IFRS and changes in the industrial
		structure.
		(4) Impact of changes in the corporate image on corporate crisis
		management, and corresponding measures: The company has
		always been engaged in business activities with the business philosophy of integrity, stability, challenge and innovation, and
		implemented internal control systems to meet business
		challenges.
		(5) Expected benefits and possible risks of M&A, and
		corresponding measures: None.
		(6) Expected benefits and possible risks of plant expansion, and
		corresponding measures: None.
	The risk of	A. We regularly collect information from global materials

	centralized		market and track pricing trends to increase our safety
	purchase and		stock coefficient.
	raw material	В.	We diversify procurement plans and search for
	price		alternatives to key imported materials to minimize risks of
	fluctuations		centralized procurement and procurement costs.
		C.	We enhance our procurement capabilities and actively
			search for new suppliers to incrementally improve our list
			of backup suppliers and minimize the risks of centralized
			procurement.
		A.	SDI's Changhua and Nantou Plants are incorporate the
			ISO 50001 energy management system in 2016 to continue
			to improve energy performance, minimize energy costs,
			and decrease greenhouse gas emissions and other
			environmental impacts.
		В.	We continue to implement energy integration and energy
			conservation projects and purchase energy-efficient
			equipment to minimize energy consumption and carbon
	Impact from		emissions.
	climate	C.	We establish hazard response procedures and enhance our
	change		plants' responsiveness to natural hazards, including
			inspecting, repairing, and replacing equipment and training
Environment			employees on hazard prevention.
Ziiviioiiiieiit		D.	We form a greenhouse gas emission inspection team to
			perform energy declaration and voluntary greenhouse gas
			inspection while regularly tracking carbon emissions and
		_	formulate reduction measures.
		E.	We implement water conservation measures and are
			considering installing water-recycling equipment.
	Impact on	A.	We implement energy conservation measures and achieve
	operation		actual reduction to obtain the reward of extra greenhouse
	from	ъ	gas emission quota.
	increasingly	В.	We actively invest company resources in pollution
	strict		prevention, waste treatment, water management, and labor
	environmental		safety management to prevent pollution.
	laws	A.	We use our core capabilities to develop safer products
	Increasing	B.	We continue to improve production management and
	requirement	D .	processes to achieve higher quality and safety.
	on product	C.	We implement quality inspection on contractors to ensure
	safety from	<u> </u>	the supply and safety of materials.
	consumers	D.	We obtain verification from third-party authorities to
		2.	enhance consumers' trust.
		A.	We actively communicate with local community
G			residents, listen to their opinions, respond in a timely
Society	Increasing		manner, resolve disputes, and establish trust, thus gaining
	environmental		their support.
	awareness in	B.	We disclose information in a transparent manner, so that
	local		residents receive up-to-date and correct information,
	communities		minimizing misunderstanding from information
			asymmetry and incidents therefrom.
	Gaps in	A.	We continue to implement knowledge management (KM)
	technical and		to systematically record and pass on key technologies and
	professional		experience.



succession	B.	We implement talent training policies in systematic,
		organized, and consistent manner to minimize impact on
		the company from gaps in professional succession.
	C.	We emphasize employee training and education, actively
		cultivating professional talents in various fields.



1.4. Compliance

1.4.1 Compliance with Laws and International Standards and

Regulations

- 1. Compliance is the key basis for CSR and for corporate sustainability. Based on the company's core value of integrity, we stringently follow laws and regulations throughout the company, handling all operations with principles of fairness, justice, and ethics
- 2. Regarding internal regulations, we follow domestic laws and policies and strive to adhere to international initiatives and trends on formulating regulations while constantly adjusting regulations based on polices changes. Moreover, we actively implement compliance training to internalize the importance of compliance in all employees. We also have reporting systems to eradicate and prevent illegal actions. These are our most concrete testament to our business integrity.
- 3. SDI has received ISO9001 and IATF 16949 quality management certification, ISO 14001 environmental management certification, OHSAS18001 occupational health and safety management certification, and IECQ HSPM-QC080000 hazardous substance process management certification, which is a testimony of its international recognition of product quality and environmental protection mechanisms and minimizes the risks of accidents.
- 4. The finance and accounting of the affiliates are handled independently by designated personnel with internal audit established in accordance with the regulatory requirements.

Regulatory compliance management guideline

- A. Policy: Comply with regulations and eliminate violations.
- B. Commitment: Master the regulations, follow up with identification and promotion.
- C. Objectives: regulatory checks implementation, compliance, and fostering a mutual learning environment.

Objective items	Goals in 2018	Record 2018	Goals in 2019	Goals in 2021
Number of Violations	0	0	0	0

- D. Resources: Install dedicated professionals to collect and identify regulations, and provide necessary resource (support).
- E. Action to be taken:
 - 1. Establish the special personnel to collect, identify and provide information about regulations on a regular basis.
 - 2. Coordinate and communicate with relevant units, conforming to regulatory requirements.
 - 3. Provide necessary resource to install facility that meets regulatory requirements.

Performance rating: Through check, verification and promotion, and monitor for violations .

Applicability: □General, ■Specific

Scope: ■Within the organization, ■Outside the organization



1.4.2 Domestic regulatory compliance

SDI's compliance in society, product, and environment categories in 2018 is as follows:

1. Social Compliance

SDI observes human rights, labor rights, and anti-competitive laws and regulations and was not involved in any violation of social laws that resulted in fines in 2018.

2. Product Compliance

- (1). Stationery products: We produce, label, and sell products in compliance with domestic product laws and regulations, including Fair Trade Act, Intellectual Property Rights Protection Act, Personal Information Protection Act, and Consumer Protection Act. SDI was fined zero on account of marketing violations, received zero warning due to a violation, and there were no violation of the voluntary principle in 2018. In the future, our challenge is to maintain this cautious attitude and continue a basic consensus that all employees follow the laws and regulations.
- (2). Electronics lead frames: SDI offer semiconductor lead frame products and manufacturing services. We completely cater to clients' needs and emphasize the importance of clients and trust when designing and manufacturing products. Clients' die designs are mostly proprietary intellectual properties of respective companies and are not allowed to be used by competitors in the same field. Therefore, since the founding of our electronics business, there has never been any incident of violation of law or regulation that resulted in large sums of compensation to clients.





3. Environmental Compliance

- (1). SDI was not involved in any major leakage incidents in 2018. We comply with all the environmental regulation, and follow the guideline of "Comply with regulation, preventing pollution, continuously improving" to reach the goal of zero violation, zero penalty, and preserver the global environment. Regarding environmental compliance, current environmental laws specify that if the daily approved waste water discharge falls between 1,500 and 5000 cubic meters, it is necessary to install an automatic waste water monitoring system, which was completed by SDI on September 30, 2018.
- (2). The original boiler of SDI's Nantou Plant used heavy oil for combustion, which could easily cause environmental pollution. At the end of 2016, a decision was made to purchase 2 sets of "Horizontal Furnace Tobacco Pipe Steam Boilers," using natural gas to reduce impact on the environment, and this equipment has since become operational beginning January of 2018.

Category	Number of cases	Description	Improvement measures
Economic	0		
compliance			
Environmental	0		
compliance			
Social	0		
compliance	U		



2. Environmental Sustainability

The direction of environmental policy has changed due to climate change and as Industry and the environment changes, energy has become essential to society and industry. With the progress of society and the development of industry the result is increasing energy consumption and dependency. Hence, industry must plant stable economic roots and increase competitiveness, so it is critical to purchase new equipment to raise effectiveness. The recent changes in the energy market is an indication of corporate development, which is focusing on the green industry, especially carbon reduction and energy efficiency. SDI also

follows this trend in the development of its LED products to implement the energy conservation policies, provide an alternative green industry and strive toward SDI's goal of sustainable management.

SDI adheres to its own business motto and the energy conservation policies of government agencies to fulfill its social responsibility, increase energy efficiency, minimize waste of resources, optimize energy use, maximize corporate competitiveness, and thus contribute to national economic competitiveness and the protection of the Earth's environment.

Main Topics: Energy resource, industrial discharge, waste/polluted water and waste, product and service, environmental compliance

2.1 Energy Conservation and Management

1. In June 2008, the government promulgated Sustainable Energy Policy Guidelines and received SDI's full cooperation. It is our hope to strike a balance between energy safety and economic development during the pursuit of sustainable energy to meet the needs of future generations, maximize the efficiency of Earth's limited resources and allow the environment, energy and economic development to coexist. Additionally, in the face of global energy shortage and the urgent need to reduce greenhouse gas emissions, SDI has established a standard for enhancing its energy efficiency. We implemented ISO50001 Energy Management System in 2018 to achieve effective energy use in the company.

Energy management policy

The Energy Policy

- 1. Comply with energy laws and other relevant requirements.
- 2. Implement energy conservation measures to reduce greenhouse gas emissions during production.
- 3. Provide resources to ensure energy goals are met.
- 4. Introduce the energy-saving design during process and product development.
- 5. Purchase equipment with high efficiency and low environmental impact.
- 6. Conduct continuous review and improvement to improve performance of the management system.
- 7. Make good use of the corporate social responsibility and move towards sustainable management.

Energy policy: Compliance with regulations, energy conservation and carbon reduction, energy design and procurement, continuous improvement, and sustainable development.

Energy Commitment: The formulation of the target should consider major environmental impacts and improvements to significant energy consumption, and focus on compliance with applicable regulatory requirements and other requirements proposed by the organization to meet the commitment of continuous improvement. Energy Target: The overall energy goal to be achieved is made according to the energy policy, and quantified as much as possible.

Goals in 2018	Record in 2018	Goals in 2019	Goals in 2021
Energy saving 1.2%	Energy saving 1.47%	Energy saving 1.2%	Energy saving 1.5% or above
45.16 degrees / copper tons	45.16 degrees / copper tons	Natural gas 4%	Natural gas 3%

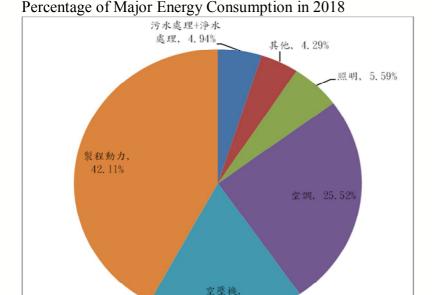
- 5. Resources: The implementation of the project plan and budgeting shall be conducted by the dedicated unit.
- 6. Action:
 - 1. Fix the budgets and execute plans according to the energy management plan.
 - Monitor and check the implementation of energy management by all units.
- Regularly review the performance and adjust the plans in time.
 Energy performance measurement: Measurable results are obtained based on review of energy policies and relevant objectives and targets.
 Applicability: □General, ■Specific
- Scope: ■within the organization, ■outside the organization





ISO 50001 Environmental

First of all, energy conservation means carbon reduction. This is how SDI fulfills its social responsibilities. We help the public fulfill energy saving in daily lives and implement the measures to mitigate the effects of global warming and climate change caused by greenhouse gas. In 2018, SDI improved energy efficiency, with annual saving efficiency at 2.67%.



總使用電力:5926240 度/年

2. SDI fully complies with governmental measures on energy conservation. In 2018, our Changhua Plant sent energy management staff for training, with 4 of them already receiving certificates by year's end. SDI also complies with the requirements of Bureau of Energy, Ministry of Economic Affairs to complete the declaration form for energy conservation inspection, which demonstrates SDI's commitment.









Energy Saving Measures under SDI's Action Strategies:

(1) Adjustment of air conditioning: Air conditioning (A/C) accounts for approximately 25.81% of the total energy consumption in SDI. Under the premise of not affecting the temperature, humidity, level of comfort and the shelflife of the air conditioner, SDI has established the following temperature control standards for the A/C system to reduce power usage, environmental pollution and company expenditure in order to achieve energy conservation and carbon reduction:

Location	Temperature	Humidity	Remarks
	setting	(Unit: %RH)	
	(°C)		
General storage area	28	below 70	
Office spaces, conference rooms, and large	above 26	60~70	
packaging areas			
Milling, pre-plating, and rubberizing areas	27	60~70	
Electronic stamping area	24	60~70	
CNC machining center, regular grinding, (post)	25	60~70	
plating reeling areas			
Precision grinding area, electrical discharge	23	50~60	
machining area, packaging clean room, and data			
processing room			
Coordinate measuring inspection room	22	50~60	
CNC high speed machining, jig grinding, and	20	55±5	
optical grinding areas, line cutting area A, and			
calibration laboratory			

- (2) To conserve energy, SDI procures high-efficiency machinery to achieve reliable product quality, such as high performance air compressors and add inverters for air supply to be reliable and energy-efficient:
- (3) Energy saving is the priority concern when procuring lamps: The conventional T8 fluorescent lamps have been replaced with LED. Up to now, over 50% of lighting equipment has been replaced, continuing to save energy.
- (4) Adjustment on air compressing system:
- In 2018, more energy would be saved if the company used air blowers instead of high-pressure air systems in the production process. Some blowers indeed were used, because of their low energy consumption. Since the high-pressure air was divided into the "high-pressure clean air" and the "high-pressure micro-oil air" in the air-pressure pipeline system for use by the production units, thus blowers could be connected to the front-end air compressors, and then split at the rear. Of which the main purpose is to supply air to the high-pressure machine to achieve





- energy-saving effects. Meanwhile, with air outlet gradually revised at each manufacturing end and changing the original air outlet diameter from 0.025mm to 0.015mm without sacrificing product quality. thus achieving energy saving goals.
- In addition, two low-efficiency freezing dryers were retired from service and replaced with 4 sets of high-efficiency machines to make the operation more flexible and efficient. The air-pressure system replacing electric drain valve with steam trap that consumes no gases saves about 71,430 degrees of electricity per year. Also, in the production process replacing fluid heads with water absorbing rollers will save 351,768 units of electricity per year.

(5) Direct and indirect energy consumption:

In order to lower environmental impact, in terms of energy consumption, all departments are committed to enhancing production efficiency to reduce energy waste, thus lowering operation costs. A. Direct energy:

- Natural gas consumption was 651.428 kilo-m3 in 2018.
- In 2018, natural gas was used rather than heavy oil as fuel to cut direct environmental pollution. As the boilers used natural gas rather than heavy oil in 2018, the use of natural gas increased.

B. Indirect energy:

• Indirect energy (electricity) consumption at SDI was 59,262,420 kWh in 2018, a 4.273% increase from 2017 mainly because SDI continuously expanded the HVA product series, added more value to products and due to the requirements of high quality products made quality standards more stringent, added extra equipment and consumed more power.

(6) Emissions of greenhouse gases and other gases in 2018

No.	Source	Cons	sumption	CO2e (Tons)	III CE : :	
		(kWh)	$10^6 \mathrm{J}$		Way of Emission	
1	Natural gas	651,428	26,447,977	1225.25	Direct emission (Scope 1)	
2	Energy consumption	59,262,420	213,344,712	31586.87	Indirect emission (Scope 2)	
	Total (10 ⁶ J)	239	,792,689	-	-	

No.	Major Gas Emissions	Emissions (kg)	Calculation Method
1.	NOx	1043.64	Approximate analysis by coefficients
2.	VOC	140948.5	Mass balancing
3.	PM	259.39	Factors (Environmental Report)

Note 1: According to 2018 emissions statistics.

Note 2: 1 degree of electricity produces 0.533 kg of CO2 (power emission coefficient in 2018), equivalent to 860 kcal or 3.6 million joules of heat; 1 degree of natural gas produces 1.8808713 Kg of CO2, equivalent to 9700 kcal or 40.6 million joules of heat.

Note 3: Greenhouse gas inventory checking uses operational controls and directly converts gas and electricity consumption into carbon dioxide equivalents, and does not involve any other greenhouse gases.

Source: Website of the Ministry of Economic Affairs (http://www.moeaboe.gov.tw/).



2.2 Green product

SDI has constantly incorporated green products, environmental awareness, energy conservation, and care for the Earth into the designs and manufacturing of products. In recent years, SDI has moved forward and invested in paperless equipment for promoting paperless mold and die design drawings. The outcome is significant, it saves time and money, enables a fast search for and retrieval of information, and allows instantaneous modification and adjustment. Moreover, it ensures confidentiality and reduces the use of paper; the latter is important for environmental protection. For die manufacturing and processing each year, eighty thousand pieces of paper are required. According to the Environmental Quality Protection Foundation, it is approximate to 9.6 grown tree. The cost of publishing each design drawing is 2 NTD (including the cost of paper, photocopying materials, and photocopier lease). There is also the labor cost associated with publishing, recalling and destroying drawings, which is about twenty-five thousand NTD each month. After introducing the paperless equipment, approximately 460 thousand NTD can be saved annually. Therefore, SDI's reduction of paper printing is the best practice for loving Earth and supporting environmental protection.

80000 sheets / 5000 = 16 boxes

9.6 tree = 16 boxes * 0.6

Tree saved = No. of boxes of reduced paper *0.6

Calculation base:

Weight of single A4 paper approximately 4 to 6 grams, Weight of a box of A4 paper is 25kg (5000 sheet). Produce each ton of paper pulp need 24 height 12 m, 15 to 20 cm in diameter grown tree. And each ton of paper pulp can produce 40 box of paper. Therefore, Produce a single box of A4 paper need 0.6 tree.

Reference: Environmental Quality Protection Foundation.http://www.eqpf.org/wood2/consurtion_3.html

2.2.1 Green Production Management

1. Compliance with RoHS/IECQ QC080000 Hazardous Substance Management System RoHS and other regulations governing the use of chemical substance are taking effect around the globe. The ban or limitation on hazardous chemical substance for electronic products is becoming an inevitable trend. RoHS clearly limits or bans the use of lead (Pb), mercury (Hg), cadmium (Cd), hexavalent chromium (Cr6+), polybrominated biphenyls (PBB) and poly brominated diphenyl ethers (PBDE). WEEE also regulates the recycling of electronic and electric waste. These measures pose direct impacts to the global supply chain. While pressured to update the traditional production system, corporations also need to ensure product compatibility. Therefore, SDI conducts regulatory analysis, identifies customer needs, and formulates strategies from design, production, testing and supply chain management to comply with the environmental regulations.

Considering the regulatory and client needs and to reduce risks involving RoHS compliance, SDI established IECQ QC080000 Hazardous Substance Process Management. The QC080000 management system may effectively validate SDI's management efforts and avoid additional product inspection and possible fines. The Electronic Business Group received certification from Underwriter Laboratories and IECQ HSPM (QC080000) on July 27, 2009. Annual reviews are conducted, and we renewed our certification on July 10, 2018, valid until September 14, 2019. These are testimonies of SDI's effective management on hazardous substance, compliance with the regulations and fulfilling customers' demands on green products.







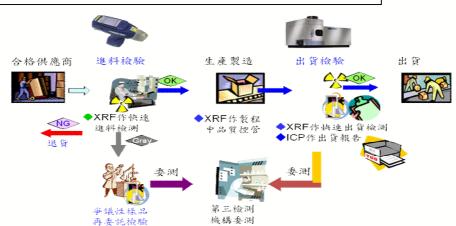


2. SDI conducts risk management for hazardous substance in finished products through monitoring and testing during production. The Company establishes hazardous substance management system, offers green products and incorporates precision testing specialists and equipment such as ICP (Inductively coupled plasma atomic emission spectrometer), GC-MS (gas chromatography-mass spectrometry), UV-VIS (UV-Visible Spectrophotometer) and EDXRF (X-Ray Fluorescence Spectrometer XRF). SDI is capable of responding to clients' testing requirements in a timely manner, conducting failure analysis and providing comprehensive solutions.

SDI's OC0800000 Hazardous Substance Management Process is as follows:

- (1). Evaluate qualified suppliers and utilize qualified green materials.
- (2). Material inspection: Utilize EDXRF for express quality inspection. Those unfit for HSF are returned.
- (3). Production: Apply EDXRF for quality control during production.
- (4). Delivery inspection: Adopt EDXRF for express delivery inspection and provide ICP report per client's request.
- (5). Third party inspection: Third party inspection is authorized upon client's request or in cases of dispute

SDI QC080000 Hazardous Substance

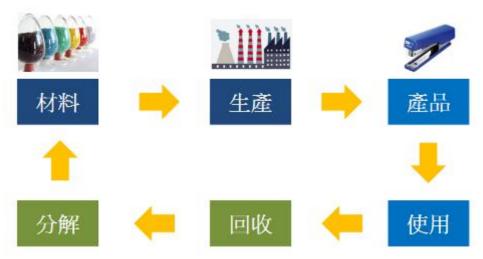


- 3. SDI integrates IATF 16949 Quality Management System and ISO14001 Environmental Management System with the current procedural management to clearly define hazardous substance free (HSF) policies and implement the following:
- Promote green production process.
- Meet customers' demands on green products.
- Participate in international environmental protection programs.
- Continue to improve and protect earth.



2.2.2Application of Materials Recycled From Products

1. Product Responsibility - Environmental Protection through replaceable materials For SDI® stationery products, the main processing materials are plastic and metal. These kinds of materials can be highly recyclable. With low-energy consumption processing, they become reproducible materials for stationery production. In the future, SDI's industrial policy will still adhere to the same philosophy. Without sacrificing the product quality, the ratio of recycled materials in use will be increased to 90%, thus establishing a vision for environmental protection and energy conservation.



Industrial Recycling Concept

2.2.3 Green Product Design Concept

1. Continuation of the product life cycle

The stationery products produced by SDI are mainly made of metal and plastic. It requires manpower, electricity and water resources in the manufacturing process. Therefore, the assembly and production efficiency requirements of the products must meet the ones specified in the ISO 9001 quality management system. The non-conforming rate and energy consumption are minimized, and in order to prolong the service life of the products in the hands of consumers, in recent years, the company has developed replaceable consumables, such as replaceable pencil sharpeners to meet the green product requirements. Electric pencil sharpeners, knives, correction tapes, erasers and replaceable water-based whiteboard pens not only allow consumers to practice the energy-saving and environmentally friendly life, but also are more cost-effective. They not only affect the consumption habits of stationery in some countries such as Taiwan, Hong Kong, Singapore and Europe, but also motivate SDI to continue the development of energy-saving stationery.



SDI products with replaceable part

2. Trust in Safety of Products

Life cycle stages in which health and safety impacts of products and services are assessed for improvement SDI fully understands established environmental laws and regulations in Taiwan and in other countries, including the countries and trade organizations to which the products can be sold. In terms of design, the products have obtained multiple international certifications, including those restricting the occurrence of hazardous materials (RoHS and REACH), those regulating the use of electric stationery (CE), and those concerning recycling (WEEE, battery, packaging). In the future, stationery for children will be required to obtain the ST certification or satisfy equivalent standards to protect developing children and convince the public of SDI's dedication to environmental and user safety and its efforts for sustainable corporate management and an outstanding global corporate image.







SDI Product International Verification Application

2.2.4 Water Resources Management

1. In the face of global environmental changes and dwindling water resources, SDI, as part of the global community, has been dedicated to water-saving. In 2016, the annual water consumption of SDI's manufacturing process was about 915,000 tons/year and in 2017, the annual water consumption manufacturing process was about 972,000 tons/year; due to increased production capacity, the annual water consumption of the manufacturing process was about 1,039,000 tons/year in 2018.

2. Current water sources for production processes at SDI are tap water (89%) and groundwater (11%). Use of groundwater has been approved by Nantou County Government. (See permit

below.)



- 3. To implement water-saving policies, we engage in the following measures:
 - The RO equipment in the water purification system has been modified for lavatory cleaning and watering of plants.
 - Water-efficient fixtures have been added to tap water faucets. Inspections are carried out daily for leakages.
 - Production improvements and water recycling measures (e.g. using RO water in scrubbers in the electroplating process) are expected to result in 3% decrease in water consumption per unit revenue annually.
 - Promote water circulation production, and improve the effective use of water resources, facilitating rational use of water for conservation.



2.2.5 Pollution discharge and pollution control

Pollution discharge management guideline

- A. Policy: Compliance with regulations, pollution prevention, continuous improvement, and sustainable development.
- B. Commitment: Identify the sources of pollution with major environmental impacts, formulate directions for improvement, and uphold the commitment to continuous improvement.
- C. Violations of environmental regulations

Objective items	Goals in 2018	Record in 2018	Goals in 2019	Goals in 2021
Violations of environmental	0	0	0	0
regulations				

- D. Resources: Project formulation and budget allocation implementation by dedicated unit.
- E. Action to be taken:
 - 1. budget allocation and plan implementation according to the pollution discharge control project.
 - 2. Supervise and verify the implementation of pollution prevention management by all units.
 - 3. Regularly review the performance and adjust the plans in time.
- F. Performance measurement: Measurable results are obtained based on review of energy policies and relevant objectives and targets.

Applicability: □General, ■ Specific

Scope: ■ Within the organization, ■ Outside the organization

consensus that we must act before it's too late. The international community has signed agreements and declarations to call upon the entire human race to protect the environment and quality of life. As a result, the pre-existing environmental management system no longer suffices. Instead, corporations must apply environmental management that is self-motivated, comprehensive, preventative, and systematic while complying with international standards, to help achieve the important goals of comprehensive environmental management.

With the above considerations in mind, SDI cooperates with the governmental policies on environmental protection and fulfills its legal and social responsibilities. The Company wishes to implement environmental management, create quality work environment and protect employees' physical and mental health as well as safety. In the pursuit of Customer and Quality First, SDI would like to accomplish waste reduction and resource conservation by enhancing environmental quality. With this belief, SDI implemented ISO-14001 environmental management system.

SDI obtained ISO-14001 certification in 2004 and conducts regular internal audits. For external audits, the Company commissions British Standards Institution (BSI) and conducts annual safety drills to monitor environmental safety throughout the entire company.

In 2018, certification was also carried out and passed for the revision of our ISO 14001:2015.



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ISO 14001 Environmental Management System

- (2) The followings are taken into consideration for the environmental policies:
 - (a). Company background

Scope of the environmental management system: All company activity stemming from operations which are related to environmental management from product to service are included.

- (b). Understand the company, along with its environment, to help determine the factors relevant to its objective but implicating its capability in area such as environmental management system compliance for performance improvement, regulation & obligation fulfillment, environmental goals achievement, environmental protection and sustainable growth, hence full realization as expected.
- (c). Understand and fulfill the needs and expectations of stakeholders to push forward ISO14001 quality system, comply with environmental regulations, the elimination of ROH' and chemicals listed in REACH from products, lower our products carbon and water footprint, and lower production sites green house emissions. How stakeholders treat the ability of the company to constantly provide products that meet regulatory and customer requirements have real and

potential impact.

(d). The company defines the scope of environmental management system. Determine the boundary and applicability in establish the scope.

(3) Environmental Protection Policies

- (a). All environmental management operations comply with the environmental regulations of government agencies.
- (b). Enforce waste reduction and pollution control tasks to achieve the goal of pollution prevention.
- (c). Actively promote energy saving and recycling activities.
- (d). Strengthen environmental training for employees to create pollution free work environment.
- (e). Continuously improve environmental control with correction and prevention.
- (f). Promote environmental policies outside the corporation and protect the environment with



- the entire society.
- (g). Fulfill corporate responsibility. Incorporate the upstream and downstream suppliers to promote green procurement, green living and green consumption to protect the environment and the earth.

Environmental guidelines: Regulatory compliance, pollution prevention, increased efficiency and continuous improvement.

(4) SDI promotes various improvement projects in accordance with the company policy on environmental protection. Each year, the Company holds ISO 14001 review meetings to examine the policies and improvement projects. As of 2018, the Company has raised 233 proposals. Among which, 221 are completed and 12 are in progress. By 2019, a total of 238 improvement plans have been implemented, of which 228 were completed, and the remaining 10 are still under improvement.

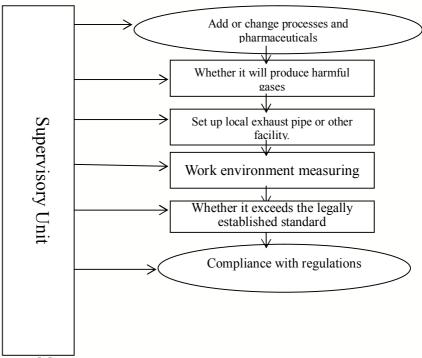




ISO 14001 Environmental Management System review meeting

2. Air Pollution Prevention and Management at SDI

(1) Framework of Harmful Gas Containment in the Workplace



- (2) Other Air Pollution Management Measures:
- (a) Fugitive gas is the major cause of air pollution within the plant. The sources are listed as follows:
- Waste gas and dust created during parts processing.
- Acid gas created from the acid treatment during the electroplating process.
- Waste gas created from the use of organic solvents during the electroplating process.
- Hazardous gas created from material storage
- Hazardous gas created from the wastewater treatment plant.
- Hazardous gas created from combustion in heavy oil boilers
- Hazardous gas created from cutter grinder
- Hazardous gas created from plastic injection molding.
- Hazardous gas created during electric discharge machining.
- Hazardous gas created during electric discharge machining.
- Hazardous gas created from the use of organic solvents for cleaning the lead frame.

(b) Air control principles:

- Hazardous operation shall be enclosed, automated with isolated local exhaust.
- Incorporate local exhaust with mist suppressant or cover for the plating bath.
- Warning signs shall be installed at hazardous areas
- Protective gears shall be provided for staff working in areas with potential hazard.
- The Company shall have a complete inspection plan in place for the operating environment.
- Regular environmental inspection shall be conducted for hazardous operation.
- When encountering difficulties during operating environment testing and air control, all units may coordinate with the Environmental Engineering Department for solution.

(c) Air control Regulations:

- A. Indoor Air control Regulations:
 - ✓ The air quality of the operating environment shall comply with the labor operating environment regulations stipulated by the Ministry of Labor, R.O.C.



- ✓ Each unit shall designate personnel to be in charge of emergency report and contact when abnormal odors are detected at the operating environment.
- ✓ According to Article 23 of the Occupational Safety and Health Act, self-inspections shall be conducted in areas equipped with local exhaust. The inspected items, frequency and related form shall be stipulated in separate health and safety implementation standards.
- ✓ Each operation shall compile the data collected from each operating environment testing as a reference for evaluating the performance of air control equipment.
- ✓ Each unit shall keep in close contact with the chartered hospitals. When the health checkup confirms that employees' health conditions are caused by poor work environment, such cases shall be tracked and filed.
- B. Outdoor Air Control Regulations
 - ✓ Each flue opening shall be tested for pollutants regularly. The frequency and substance to be tested shall be in accordance with the applicable environmental regulations.
 - ✓ Low sulfur fuel shall be used for the boiler.
 - ✓ The burning of raw materials or waste materials in open air within the Plant is strictly forbidden.

(d) Equipment for source pollution: The Plant has been approved by the competent authority and issued "Permit for Operating Point Source Pollution".



- (e) According to the regulation, four areas shall be enforced
- Procedure for Boiler Production Boiler discharges into the air [PAR, VOCs].
- Procedure for Manufacturing Lead Frame Scrubber discharges into the air [H₂SO₄].
- Procedure for Metal Plating Scrubber discharges into the air [HCl].
- Procedure for Cleaning Metal Surface Condensate/ recovery system and activated carbon adsorption tower, prior to discharging into the air [Trichlorethyiene, Dichloromethane, hydrocarbon cleaning agent].





Scrubber Exhaust Line





Condensate recovery system

Activated carbon adsorption tower

(f) Monitor/Discharge:

- The Plant shall monitor in accordance with the regulations set forth within the operational manual. The discharge of pollutants shall comply with the Air Pollution Control Act under any circumstances. In 2018, boiler used natural gas for fuel instead.
- In accordance to the regulations set forth by the competent authority, the testing of pollutant discharge shall be conducted once every year by registered testing organization and the report from such testing shall be maintained for three years for review.
- Safety operation platform should be established at the point source pollution discharge channel at the Plant to allow the testing to proceed smoothly.
- When applying for testing, the Environmental Engineering Department shall submit the proposal for testing to Nantou/Changhua County Environmental Protection Bureau five days prior to the testing and submit the testing result to the Bureau within fifteen days.
- Level B personnel shall be designated for the task of air pollution prevention in Nantou Plant.

(g) Emergency Response:

- When operators found irregular emissions, adjust the equipment to return to the normal condition immediately. When discovering massive pollutant discharge, follow the "Standard Procedure for Emergency Response".
- The operator shall immediately notify applicable units within the plant. When necessary, stop all or partial operations.
- Upon receiving notifications for poor air quality from Nantou/Changhua County Environmental Protection Bureau, follow the "Operational Procedure for Emergency Response".

3. Waste Water Discharge

- (1). SDI currently has 3 chemical treatment systems for processing waste water (capacity: 960T/day), one biological treatment system (capacity: 800T/day), and one small-scale batch treatment system (for preprocessing) with high-concentration degreasing agent (capacity: 72T/day). The company's waste water discharge has complied with environmental laws and regulations.
- (2). The company holds two Class A and one Class B waste water treatment licenses in compliance with environmental laws and regulations, as shown below:





(3) Waste Water Discharged in 2018

		mai 50 a m 2010		
	Plant	Amount of water	Destination of	Way of Treatment
		discharge (ton)	discharge	
C	hanghua	1,417	Dazhu main drain,	Anaerobic treatment -
	Plant		Changhua City	septic tank
	Nantou	1,039,558	Main drain, Nnatou	Chemical treatment and
	Plant		industrial park	biological treatment

Note 1: Relevant effluents are all in compliance with the discharge standards.

4. Production and Treatment of Waste Materials

SDI designates agencies responsible for waste disposal with centralized management and separate storage and processing to clearly identify the sources. There are two types of wastes at SDI:

Plant	Type of waste	Production in 2018	Treatment	Remarks
	A-8801 Hazardous	● <i>Dry sludge 561.46</i>	Chemical	Retaining lawful
	sludge	tons	treatment	vendors to handle
		• Wet (not dried) sludge		the wastes
		522.54 tons		
	D-0299 plastic waste	51.69 tons	Incineration	Retaining lawful
Nantou	mixture			vendors to handle
Plant				the wastes
Flain	D-1801 General	203.47 tons	Incineration	Retaining lawful
	industrial waste			vendors to handle
				the wastes
	D-2403 Activated	6.1 tons	Incineration	Retaining lawful
	Carbon waste			vendors to handle
				the wastes
Changhua	D-0299 plastic waste	3.5 tons	Incineration	Retaining lawful
Plant	mixture			vendors to handle



			the wastes
D-1801 General	70.92 tons	Incineration	Retaining lawful
industrial waste			vendors to handle
			the wastes
D-1801 General	16.8 tons	Incineration	Retaining lawful
industrial waste			vendors to handle
			the wastes
D-2403 Activated	1.12 tons	Incineration	Retaining lawful
Carbon waste			vendors to handle
			the wastes
D-0799 wood waste	94.7 tons	Incineration	Retaining lawful
mixture			vendors to handle
			the wastes

2.2.6 Environmental Expenditure

- 1. Considering the regulatory and client needs and to reduce risks involving RoHS compliance, SDI established IECQ QC080000 Hazardous Substance Process Management. The QC080000 management system may effectively validate SDI's management efforts and avoid additional product inspection and possible fines. The Electronic Business Group received certification from Underwriter Laboratories and IECQ HSPM (QC080000) on July, 2009. They are testimonies of SDI's effective management on hazardous substance, compliance with the regulations and fulfilling clients' demands on green products.
- 2. Losses resulting from environmental pollution in the past year

Item	Item Pollution		Fine	
Year				
2018	None	None	None	

3. Response and Improvement Measures

For water purification systems, changes have been registered in the water pollution prevention plan, where to comply with regulations the piping has been changed to discharge concentrated water in the pure water system directly into the biological treatment tank.

4. Estimated environmental expenditures in the next two years

Year	Pollution prevention equipment to be	Dollar Amount
	purchased or other expenditures	
	1. Wastewater treatment solution fee	
	(maintenance fee)	
	2. Waste disposal fee	Approximately
2019	3.Inspection application fee	30,000,000 NTD
	4. Air, land, and water pollution fees	30,000,000 N1D
	5.Improvements near wastewater	
	treatment plant	
	1. Wastewater treatment solution fee	
	(maintenance fee)	
2020	2. Waste disposal fee	Ammovimataly
	3.Inspection application fee	Approximately 30,000,000 NTD
	4. Air, land, and water pollution fees	30,000,000 N I D
	5.Improvements near wastewater	
	treatment plant	



3. Social Responsibility

3.1 The SDI Family

Employees are SDI's most precious asset and are key to the company's sustainability. Therefore, establishing a safe and happy workplace, an environment for learning and growth, and a trusting labor-management relationship, so that all employees can realize their potentials and grow sustainability with the company, is our managerial philosophy and goal.

For labor rights, we have specifically declared protection of employees' rights in our Company Regulations, Sexual Harassment Prevention Regulations, and other internal documents and regulations. They include basic compliance, right to work, humane treatment, non-discrimination, and sexual harassment prevention. We have also established diverse and effective communication channels, comprehensive remuneration and benefits systems, and diverse training opportunities and programs. In addition, we promote right to work. All work at SDI is voluntary, without slavery or human trafficking.

Human Rights Management Indicator Table

Items	Description	Goal	No. of event in 2018	Goals in 2018
Non-discrimination	Number of discrimination complaint cases	Zero cases	0	0
	1		0	U
Child labor	We have identified practices that are at	No child	0	0
	high risk of child labor and practices that	labor		
	help eliminate child labor.			
Forced labor	We have identified practices that are at	No forced	0	0
	high risk of forced and compulsory labor	or		
	and practices that help eliminate forced	compulsory		
	and compulsory labor.	labor		

In recent years, SDI has been dedicated to talent cultivation, selection, training, preserving, and the use of human resources in the company, and assist in the employment of suitable candidates, creating a friendly workplace, enhancing employee's benefit. Also, we attended the competition conducted by Ministry of Labor, Workforce Development Agency, and Changhua County Government. In which, we have won the "National Human Resource Development Award", "Normal Workplace" and "Happy Workplace", and "Excellent Industry-academia Cooperation Workplace".









Main Topic: Labor-employer relation, labor-management relation, occupational health and safety, training and education, non-discrimination, procurement practices



Management Guideline: Labor-employer relation, labor-management relation, respect for human right, and non-discrimination.

- A. Policy: Employer/ employee harmony and respect for human rights, thus creating a Win-Win situation.
- B. Commitment: Respect human rights, boost profitability, enhance employee welfare and maintain harmony between employer and employees, facilitating sustainable growth of the company.
- C. Objective: Achieve profit target set by the company, respect human rights and allocate welfare benefits according to labor-management consensus, maintaining a mutually beneficial relationship.

Objective items	Goals 2018	Record 2018	Goals 2019	Goals 2021
Non-discrimination	0	0	0	0
No child labor	0	0	0	0
Forced labor	0	0	0	0

- D. Resources: All personnel working together from top down.
- E. Action to be taken:
 - 1. Key performance indicators of the relevant departments are linked to the company's profitability ratio, thus facilitating quarterly profit and bonus assessment.
 - 2. Provide accurate and transparent information.
 - 3. Conduct regular coordination and communication, and building mutually beneficial relationship.
- F. Performance measurement: Operating revenue (as per financial statements) is compared with fiscal targets for bonus assessment.

Applicability: ■General, □Specific

Scope: ■Within the organization. ■Outside the organization

employee information based on plant location, gender as well as direct or indirect labor. At the end of 2018, there are 1,443 employees at SDI (all of whom are full-time employees as the company does not hire part-time staff). Female employees account for 29.31% while 70.69% are male employees. Among all employees, 73.32% are native workers and 26.68% are of foreign nationality.

Table 1: Percentage of SDI Employees

	Changhua Plant	Nantou Plant	Total
Female	258 (17.88%)	165 (11.43%)	423 (29.31%)
Male	569 (39.43%)	451 (31.25%)	1020 (70.69%)

Table 2: Percentage by Gender and Direct/Indirect Labor

	Direct labor		Indirect labor		
	Female	Male	Female	Male	
Changhua Plant	110 (7.62%)	274 (18.99%)	148 (10.26%)	295 (20.44%)	
Nantou Plant	129 (8.94%)	265 (18.36%)	36 (2.49%)	186 (12.89%)	
Subtotal	239 (16.56%)	539 (37.35%)	184 (12.75%)	481 (33.33%)	



Table 3: Percentage by Education

	Direct labor		Indirect labor	
	Female	Male	Female	Male
Master's Degree and above	0 (0%)	1 (0.07%)	29 (2.01%)	124(8.59%)
Bachelor's Degree	73 (5.06%)	183(12.68%)	89 (6.17%)	184(12.75%)
Junior College	56 (3.88%)	181(12.54%)	40 (2.77%)	115(7.97%)
Senior High and Vocational School	84 (5.82%)	134(9.29%)	25 (1.73%)	53 (3.67%)
Under Senior High and Vocational School	26 (1.80%)	40 (2.77%)	1 (0.07%)	5 (0.35%)
Total	239(16.56%)	539(37.35%)	184(12.75%)	481(33.33%)

Table 4: Percentage of Employees by Contract Type

		Female	Male
Fixed-term	General	0 (%)	0 (%)
contract	Contract		
	Foreign labor	102 (7.07%)	283 (19.61%)
Non fixed-to	erm contract	321 (22.25%)	737 (51.07%)
(full time)			

Table 5: Management Positions by Gender

Gender	Percentage of Supervisors
Female Supervisor	9.95%
Male Supervisor	90.41%

Table 6: New Employees in 2018

	Direct labor		Indirect la	abor	
	Female	Male	Female	Male	
Changhua Plant	24	43	18	68	
	(1.66%)	(2.98%)	(1.25%)	(4.71%)	
Nantou Plant	3	41	26	88	
	(0.21%)	(2.84%)	(1.8%)	(3.95%)	
Subtotal	27	84	44	156	
	(1.87%) (5.82%)		(3.05%)	(10.81%)	

% Employment rate = (Number of persons employed from January to December)/(Number of employees in service on December 31, 2018) \times 100%.



Table 7: Turnover in 2018

	Direct	labor	Indirect labor		
	Female	Male	Female	Male	
Changhua Plant	22	43	13	23	
	(1.52%)	(2.98%)	(0.9%)	(1.59%)	
Nantou Plant	13	56	3	31	
	(0.90%)	(3.88%)	(0.21%)	(2.15%)	
Subtotal	35	99	16	54	
	(2.43%)	(6.86%)	(1.11%)	(3.74%)	

^{}** Turnover rate = (Number of persons officially hired by the company and voluntarily resigned from January to December)/Number of employees in service on December 31, 2018) × 100%.

Table 8: Table of Age Distribution of New and Outgoing Employees

Category	Age Distribution/ New Employees			Age Distribution/ New Employees Age Distribution / Dismissed Employee			ployees	
Age	Under 30	30 - Under 50	50 and	Subtotal	Under 30	30 - Under	50 and	Subtotal
Group			above			50	above	
Number	150	143	18	311	64	116	24	204
of People								

3.1.2 Sound employee-employer relations

1. Establishment of Unions

Following the Labor Union Act and regulations thereunder and the Civil Organizations Act, SDI has the voluntarily formed SDI Corporation Labor Union (henceforth "the Union") and is one of the few corporations in Taiwan that established trade union within the company. SDI Trade Union was established on July 27, 1976. More than 42 years have passed, all of SDI's employees, (except foreign workers), are union members and SDI has enjoyed good labor-management relations. The Union holds annual meetings, and union representatives communicate directly with the top management of the company. The topics of the meetings include: salary, benefits, safety, health, etc.,and areas regarding safety and health are discussed at regularly in the Health and Occupational Committee. Furthermore, Union supervisors will hold regular meetings very month to discuss union operations and employee's health and safety issues; the latter topic takes up 50% of the total. Alternatively, if employees have any question that needs to be discussed with the company, they may consult with the company's union



liason office at any time. Moreover, if any major changes are to take place in the company, the union must be notified six months in advance for negotiation/evaluation.

2. Institutionalization of Employee Rights

With efforts made by the Union, employee rights have become increasingly comprehensive. Labor-management relation has become close and harmonious with effective communication, making SDI an exemplary corporation. The Union has aggressively held labor-management meetings with the company, ensuring labor-management relations and future development of the company. By institutionalizing employee rights, we have strengthened labor-management relations, exceeding the requirements of domestic labor laws and international human rights treaties, which ensures employee rights.





2018 Annual Meeting of the Union





2018 Labor Training and Visit

3.1.3 Effective Communication Channels

1. Staff mailbox and online suggestion board:

SDI wants to listen to employees' concerns. With mailboxes in the factories and online suggestion page, anonymity is assured for employees leaving comments and feedbacks. SDI always responds through public mail or the bulletin board to make sure that the message is received.

SDI also designated the 4119 emergency hotline and a unit dedicated to dealing with sexual harassment issues.

Meetings are held weekly or monthly within the unit and quarterly meetings are held with the trade union to ensure clear communication channels.

2. Newsletter and SDI e-news

In addition to being on the receiving end and responding to staff feedback, SDI has been issuing SDI e-news since 2011. SDI e-news, which is published in mid-month, contains recent corporate development, tidbits from staff's lives, programs and activities as well as useful company information. The purpose is to build coherence and recognition toward the corporate culture.

大学長的法

副教主来我們在內部的營種上應該障御更加系統化的方式前進。公司的主管・ 業務、研發要更多的內計數集不同的民意,以為部門及公司成員的數力。即門 適車是無法限公司可以提升的。除此之外,每部門也要強化內控系統的確構。 爾公司的管理更上一層樣。

(大工會投資便緩)等200年現實且可能。「個」對照代的人來說已是不可理 即的營務稅價。放別股活動而先是在經過報電影工與其關作模式,持需更限。 利用核價增充及大利發電影性用數線時到開始更多的影響稅價。在別院不均無 利用核價增充及大利發電素性用數線時刻開始,對於任下股來產生關係, 如此循細利同將抵價值之電力,發送與有類階模素的水力 發電廠:當所找例也是使一指來資訊就能上強(日月進)数水裡下證來產生關係, 如此循細利同將抵價值之電力,是與具有類階模素的水力 發電廠:當所找例也是使一指來資訊就能可能



3.1.4 Remuneration and Benefits

1. Recruitment, Retention and Prohibition of Child Labor

SDI follows its operational guidelines and objectives to recruit corporate talents. We provide internships for students through industry-academia cooperation as a way to discover talented recruits who identify with SDI's corporate culture and are willing to work with SDI.

SDI is strict on the prohibition of child labor and established regulations addressing child labor rescue. During the hiring process, the candidate's age is verified carefully to avoid any inappropriate hiring. SDI forbids any form of labor exploitation and complies with all regulations. No minors may engage in dangerous tasks.

SDI has installed an information system that monitors the daily and weekly work conditions and work hours and help employees balance work and personal life.

2. Employee Rights and Benefits

(1) Employee Rights

New employees need to undergo orientation on their first day, which covers worker's rights and channels for filing grievances. Company Regulations, Regulations Governing the Prevention, Complaint and Approach for Dealing with Workplace Sexual Harassment and Regulations Governing Child Labor Rescue clearly stipulate and protect employees' work privileges and human rights, including the freedom to work, humanitarian treatment and equal pay. These internal documents and charters are available on the Company's open document platform, accessible to all employees at any time.

- (2) Employee Salary and Benefits
- (a). SDI takes employee compensation seriously. It is determined based on employees' educational

background, professional skills, work experience and personal contributions. However, it shall not be affected by gender, race, religion, political views, marriage status and whether they member of trade unions.

- (b). SDI's payroll policy is as follows:
 - Be fully aware and comply with regulatory requirements and create a win-win and sustainable management within the regulatory scope.
 - Conduct payroll survey based on the supply and demand of the labor market to understand the payroll scale and job duties as references for determining salary and wages.
 - Adjust payroll according to revenues and staff performance.
 - To inspire employees, SDI publishes revenue and bonus information to show them the connection between contribution and bonus, which is adjusted according to their position, personal contribution and performance.
- (c). SDI provides labor and health insurance, maternity and parental leave, as well as monthly retirement contribution in accordance with the regulatory requirements. Group insurance policies are available for all employees, including full-time, part-time, temp, and foreign workers as well as interns. Employees' families may also enroll at a discounted price. Employees assigned to foreign posts and their families receive even higher coverage as assurance.
- (d). In 2018, employee benefits (including salary, labor and health insurance, pension, and other personnel costs) totaled **914,513,562 NTD**.

(3) Unpaid Parental Leave

Upon fulfilling one year of employment and prior to their children turning three, employees may apply for unpaid parental leave in accordance with the Act in Gender Equality in Employment and Regulations for Implementing Unpaid Parental Leave for Raising Children. The unpaid parental leave shall be less than two years. Once the employee returns, the Company will assign said employee to the original post or a related position, and provide training to help bridging potential gaps.

Table 1: Number of Employees Taking Parental Leave without Pay in the Past Three Years

	Female	Male	Subtotal
Number of employees who returned from parental leave in 2016 and stayed for one year	2	2	4
Percentage of employees who returned from parental leave in 2016 and stayed for one year	50%	67%	57%
Number of employees who applied for parental	5	1	6

leave without pay in 2016			
Number of employees with plan to return from parental leave without pay in 2016	4	3	7
Number of employees who return from parental leave without pay in 2016	3	2	5
Percentage of employees who returned from parental leave without pay in 2016	75%	67%	71.4%
Number of employees who returned from parental leave in 2017 and stayed for one year	3	2	5
Percentage of employees who returned from parental leave in 2017 and stayed for one year	100%	100%	83%
Number of employees who applied for parental leave without pay in 2017	9	4	13
Number of employees with plan	7	5	12

to return from parental leave without pay in 2017			
Number of employees who return from parental leave without pay in 2017	6	2	8
Percentage of employees who returned from parental leave without pay in 2017	85.7%	40%	66.7%
Number of employees who returned from parental leave in 2018 and stayed for one year	6	2	8
Percentage of employees who returned from parental leave in 2018 and stayed for one year	100%	100%	100%
Number of employees who were entitled to parental leave without pay in 2018	10	33	43
Number of employees who applied for parental leave without pay in 2018	6	0	6
Number of employees with plan to return from parental leave without pay in 2018	7	0	7



Number of	4	0	4
employees who returned from			
parental leave			
without pay in 2018			
Percentage of	57.14%	0	57.14%
employees who			
returned from			
parental leave			
without pay in 2018			

- Note 1: "Number of employees with plan to return in 2016" includes those who applied during 2014 to 2016 with return in 2016.
- Note 2: "Number of employees with plan to return in 2017" includes those who applied during 2015 to 2017 with return in 2017.
- Note 3: "Number of employees with plan to return in 2018" includes those who applied during 2016 to 2018 with return in 2018.
- Note 4: "Percentage of employees who returned in 2016" = Number of employees who returned in 2016/Number of employees with plan to return in 2016.
- Note 5: "Percentage of employees who returned in 2017" = Number of employees who returned in 2017/Number of employees with plan to return in 2017.
- Note 6: "Percentage of employees who returned in 2018" = Number of employees who returned in 2018/Number of employees with plan to return in 2018.
- Note 7: "Retention rate in 2016" = Number of employees who returned in 2016 and stayed for one year/Number of employees who returned in 2016.
- Note 8: "Retention rate in 2017" = Number of employees who returned in 2017 and stayed for one year/Number of employees who returned in 2017.
- Note 9: "Retention rate in 2018" = Number of employees who returned in 2018 and stayed for one year/Number of employees who returned in 2018.









Lactation Room



Contract Kindergarten

3.1.5 Diversified education and training

Training/ Management Guideline

- A. Policy: Based on occupational development, with operational effectiveness as indicator, cultivate talents to grow with the company.
- B. Commitment: Take stock of the capabilities of various positions by way of special assignment, rotation or training, to strengthen abilities, knowledge, skills and attitudes for comprehensive development.
- C. Objective: Establish a friendly learning environment to strengthen abilities, knowledge, skills and attitudes for comprehensive development.
- D. Resources: Take stock of the capabilities of various positions and allocate budget, to cultivate high-calibre talent.

Objective items	Goals in 2018	Record 2018	Goals in 2019
Newly developed	16	17	18
on-site courses			
Newly developed	8	8	8
digital courses			

E. Action to be taken:

- 1. Take stock of the capabilities of various positions and allocate budget, to cultivate high-calibre talent.
- 2. Contact/inquire professional training organization for assistance.
- 3. Regularly assess training effectiveness and compliance with occupational requirements.

Performance measurement:

Applicability: □General, ■ Specific

Scope: ■ Within the organization, ■ Outside the organization

SDI is devoted to elevating staff's basic skills and capabilities to enhance competitiveness. In recent years, SDI is focusing on the following incubation measures:

2. Establishing professional skills

SDI is dedicated to talent cultivation, which is evident from the increasing training resources and hours provided. Lately, the focus is shifting toward trainings that will enhance employees' basic skills to develop a more sophisticated system analyzed according to the duties of each position in each department.

Unit: NTD

Table 1: Costs of Staff Training

Year	2014	2015	2016	2018	2018
Training Costs	2,573,743	2,950,913	3,230,716	4,027,119	3,646,947

Table 2: Number of Training Hours for Employees

Year	Category	In-class courses	Online courses	Total
2014	Hours	5,746 Hours	765.4 Hours	6,511.4 Hours



	Persons	1,439 person	1,773 person	3,212 person	
2015	Hours	6,392 Hours	823.4 Hours	7,214.9 Hours	
2013	Persons	1,146 person	1,146 person 1,784 person		
2016 Hours Persons		14,101.5 Hours	877 Hours	14,978.5 Hours	
		1,987 person	1,954 person	3,941 person	
2017	Hours	12,956 Hours	1,363.1 Hours	14,319.1 Hours	
2017	Persons	2,388 person	2,841 person	5,229 person	
2019	Number of Hours	12,606 hours	1,102 hours	13,708 hours	
2018	Number of Persons	2,823 people	2,447 people	5,270 people	

(Note: Training hours were not logged by gender or subject in 2018 and will be in subsequent years.)

Gender	Male		Fe	male
Tyma of Employage	Direct	Indirect	Direct	Indirect
Type of Employees	labor	labor	labor	labor
Total Number of				
Training Hours in	2,539	8,077	320	2,772
2018				
Total Number of	607	2 145	254	1 174
Trainees in 2018	697	3,145	254	1,174

3. Creating a Friendly Learning Environment

SDI has a 24-hour production line. As the corporation heads toward multi-national operation, it is important to enable the employees to learn easily and duplicate the knowledge they learn rapidly. Therefore, SDI has introduced online learning so that employees can learn anytime they wish to. The curriculum focuses on high frequency courses, such as training courses for new staff and general courses applicable for all staff. The data on course completion from the past few years is as follow.

Table 3: Hours of Online Courses (Total) Unit: Number of Courses

Year	2014	2015	2016	2017	2018
Number of Online Courses	144	156	164	172	180

4. Enhancing international communication skills

In addition to the overall business revenue, it accounts for 88% of the total revenue. The Electronics Group even reached 93%. In order to connect with international trends and respond to clients requests in a timely manner, SDI needs R&D and Production staff with communication skills. Thus, in addition to basic grammar, vocabulary and TOEIC courses, SDI also offers one on one English lessons and hires native English and Japanese teachers to provide the most practical training that address the staff's needs.

5. Establishing corporate knowledge management system

SDI applied for the knowledge management program from Industrial Development Bureau of Ministry of Economic Affairs in 2008, through which SDI conducted a systematic search of the corporate



knowledge. In 2011, SDI received the honor of outstanding vendor for promoting knowledge management and received funding from Industrial Development Bureau for the second time, which allows SDI to pass down its know-how to its employees to help build a solid foundation for them.

Table 4: Number of pieces of know-how documentation

Year	2014	2015	2016	2017	2018
Number of Documents	1,879	1,337	1,370	1,588	1,649

6. Combining staff improvement with promotion

In addition to provide skill improvement trainings and in order to motivate staff to grow, SDI's staff advancement system is based on the completeness of employee's skill sets. Staff's passing rate has greatly improved in recent years, and the number of staff promoted is also gradually increasing.

7. Performance Management System

SDI conducts employee performance management through an open performance evaluation system, which is applicable to all full-time employees regardless of gender, age and other factors. Employees set annual goals against which they are evaluated. Such goals are set by the employees and their supervisors. They also need to reach consensus regarding the outcome of the evaluation. The priority is to integrate performance management with employee development. With bilateral communication between employees and their supervisors, SDI gains better understanding as to the improvements needed from the employees and provide adequate training. The evaluation is factored into promotion, salary and annual incentives to ensure fair treatment to employees.

8. Training Outcome

SDI believes in training potential recruits that corporations and the society need and regards it as its corporate responsibility. To ensure the effectiveness of its training system, SDI obtained certification from Taiwan TrainQuali System (TTQS) in 2014 and won the gold award. The government agency's recognition is a vote of confidence for SDI's continuous dedication to training corporate talent.

9. SDI provides courses covering diverse subjects.









10. Employee Education and Training

Employees are the most important asset of a company. To enhance employees' intelligence on the job, quality of human resources, work efficiency, and business development, we have established employee training regulations, with quarterly training plans, so that employees can constantly improve themselves and pursue knowledge in all aspects of work, thus adapting to the development of the company and technological innovations. We have introduced a digital learning platform in March 2008. With the digital learning platform, employees can learn more flexibly, with higher initiative and willingness to learn.

Hours and Costs in Training in 2018

Items	Total	Average Annual Training
Hours per Person	13,708.0 hours	13.37 hours
Persons	5,270.0 persons	5.14 persons
Costs	3,646,900 NTD	3,560 NTD

^{*1} hour = In-class course hours + digital course hours



^{*2} persons = In-class course persons + digital course persons

^{*3} Average annual number of training hours per person = Number of training hours/Number of employees (1,025, excluding Filipino employees and part-time workers).

^{*4.} Average number of attendance per employee = number of attendance / number of employees.

^{*5} Attendance calculation does not include part-time workers.

^{*6} The 2018 report is not disclosed by gender and category. The 2018 report is scheduled to be disclosed by gender and category.

Course statistics by subject in 2018

Category	Hours in 2018	Percentage of 2018
Human Resources,	5,661.0	41.30%
Administration		
Marketing	171.2	1.20%
Information	176.6	1.30%
Management		
Finance,	348.7	2.50%
Accounting		
Quality assurance	2,245.0	16.40%
Production	873.8	6.40%
Management		
Research and	819.7	6.00%
Development		
Business	3,190.0	23.30%
Management		
Others (including	222.0	1.60%
Language)		
Total	13,708.0	100.00%

Note: Due to the safety and health orientation training and on-the-job training were organized in 2018, human resources and administration courses accounted for a higher proportion of training.

3.1.6 Workplace Harmony

- 1. Occupational Health and Safety (1) As the industry structure changes, the issue of labor health and safety is no longer confined to certain fields. The health and safety technology has also improved. Therefore, it is important for a corporation to recognize the risks in the workplace in order to prevent any risk factors that might cause injury or even death among the people in this environment and come up with solutions. A corporation is obligated to protect the lives of its employees. SDI provides safe equipment, well thought out operational procedure and protection as well as sound employee training, education and health checkup to minimize occupational hazards and accidents and achieve the ultimate goal of "hazard free, worry free".
- (2) SDI complies with regulations, including Labor Safety and Health Act and its Enforcement Rules, Regulations Governing Labor Safety and Health Facilities, Labor Inspection Act and its Enforcement Rules, Operational Guidelines for Reinforcing Labor Health and Safety, Labor Standards Act and its Enforcement Rules, and Safety and Health Facility Standards. In addition, pre-employee physical and labor health

Occupational Safety and Health Management Guidelines

Policy: Compliance with regulations and disaster prevention.

Commitment: Fully understand the regulations and continuously make improvements.

Objective: To comply with relevant laws and regulations, zero violations of work safety rules, and zero work safety disasters.

Objective items	Goals in 2018	Record 2018	Goals in 2019	Goals in 2021
Major				
occupational	0	0	0	0
disasters				

Resources: Project formulation and budget allocation implementation by dedicated unit.

Action to be taken:

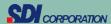
- 1. Fix the budget and execute the plan according to occupational safety and health management policy.
- 2. Supervise and check the implementation of safety and health management by all units.
- 3. Regularly review the performance and adjust the plans in time.
- 4. Use safety and health management experience to assist SMEs in disaster prevention and management.

Supervision and measurement: The competent authority checks relevant statistics and internal statistics of the company.

Applicability: □General, ■ Specific

Scope: ■ within the organization, ■ outside the organization

and safety educational training are provided to all new employees. For in service employees, regular health checkups are also conducted and safety protection equipment is provided for those who work on the risk-prone operations. The health checkup targets specific conditions for health management supplemented with educational training on health and safety. For instance, the training include the use and management of dangerous objects, how to avoid unsafe actions during operation, traffic safety and fire safety training. A total of 844 employees received a health checkup provided by SDI in 2018, among them 239 employees received a physical checkup for occupation-related illness, and 962 employees took part in training for fire safety, health safety and health promotion.









(3) In order to effectively prevent occupational hazards and related illnesses, SDI obtained certification from OHSAS-18001 in 2006 and established 5S audit team to regularly inspect the work environment and promote health and safety. Occupational health and safety management systems such as OHSAS-18001 and CNS 15506 are integrated to conduct internal audits. SDI also commissions British Standards Institution (BSI) to conduct an external audit annually on environmental safety, occupational safety, health safety and fire safety to supervise the environmental health and safety of the entire corporation and improvement (2018.9.4~2018.9.7). It is SDI's goal to achieve zero workplace hazards.

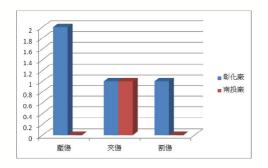


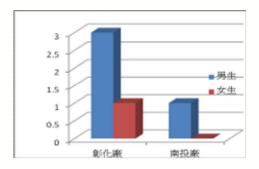
(4) SDI adopts preventive measures for occupational injuries by correcting the root causes, thus implementing safety and health management to avoid repeating occurrences. The following are the 2018 statistics on environmental health and safety indicators as required by the environmental health and safety management system:

Evaluated Item Gender	FR: Disabling Injury Frequency Rate	SR: Disabling Injury Severity Rate	Occupational Disease Rate	Number of Deaths Resulting from Occupational Injury	Rate	Absence rate
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Male	1.55	14.68	0	0	2.97	2.08
Female	0.6	1.81	0	0	0.37	4.40

- *1. Disabling Injury Frequency Rate (FR) = (Number of disabled persons * 106) / Total person-work hours
- *2. Disabling Injury Severity Rate (SR) = (Number of days lost * 106) / Total person-work hours
- *3. Occupational Disease Rate (ODR) = (Number of occupational disease cases / Total work hours) * 200,000
- *4. Working Days Lost due to Workplace Injury (LDR) = work loss days in total (days) X 200,000 ÷ Total work hours that have passed
- *5. Absence rate = absence days / (number of employees * number of working days in the year) * 100% (including occupational injury, sick leave, and physiologic leave days).
- *6. Traffic accidents are not included in the statistics.





Other contractors (workers): 2018

Item Factory	IR(Injured Rate)	Number of Deaths Resulting from Occupational Injury	Remarks
Male	0	0	
Female	0	0	

(5) "Program of Rooting Occupational Safety and Health" by Occupational Safety and Health Administration, Ministry of Labor: In 2018, in Changhua County, SDI served as the core corporation with 20 small and medium enterprises in the "SDI Family," named after the core corporation with the meaning of "following ethics" (shun de), meaning that the SDI Family will, with concerted efforts from the Family create the best possible safety, health, and comfort in the workplace.

2018 is the first year of this event, we invite company member of the family to participate in training course on "Manufacturing Hazard Prevention Management Practice" to enhance the awareness of work safety improvement, and establish a safety and hygiene self-management mechanism. Through the communication and sharing with other member, enhance the awareness of safety and hygiene management and establish a management system.











(6) SDI serves as the Vice Chair of Central Region Advancement Association, Taiwan Occupational Health and Safety Systems (TOSHMS).

In conjunction with the implementation of the Taiwan Occupational Health and Safety Systems (TOSHMS) by Occupational Safety and Health Administration, Ministry of Labor, to effectively utilize the experiences of businesses in TOSHMS, continue to enhance the occupational health and safety systems of businesses, encourage businesses to join TOSHMS, and maximize the effectiveness of TOSHMS, SDI has participated in founding TOSHMS advancement associations or other similar organizations in north, central, and south regions of Taiwan to advance the cause of TOSHMS. Businesses that have been certified by TOSHMS are automatically listed as a member of the TOSHMS advancement association of its region. SDI has shouldered the responsibility of Vice Chair of Central Region Advancement Association for TOSHMS to help facilitate the operations of the system. On one hand, the advancement association organizes training and exchange activities for TOSHMS to improve the safety and health management skills of business employees. On the other, the advancement association maintains communication channels with the Occupational Safety and Health Administration, with whom we organize TOSHMS seminars to advance safety and health management.











(7) Operation of Occupational Health and Safety Committee

SDI's Occupational Health and Safety Committee is established in accordance with labor regulations, charters, and practices. Members consist of corporate managers, union directors and supervisors (6 in total, over 1/3 of committee seats), occupational safety personnel, and maintenance staff (11 in total) with two-year terms and eligibility for re-election.

The company regulations stipulate that the committee meeting shall be held quarterly. In 2018, the meetings were held on March 30, June 28, October 4, and December 25. A minimum of 2/3 of the committee members must be present. Motions require 50% of the votes from members who are present for approval. Emergency meetings may be held when deemed necessary to supervise and guide the implementation of occupational health and safety management plan. The staff are the most valuable assets of a company. The managerial ranks at SDI places high emphasis on the working environment, development, and care for employees with the goal of creating Safety, Health, and Comfort in the workplace. Therefore, the Company aims to establish diversified communication channels and to continue implementing various staff relation projects.

(8) Retirement Association

To take care of the lives of employees after retirement, SDI established its retirement regulations as per the Labor Pension Statutes and Labor Standards Act. We have also lawfully established a pension fund supervisory committee that oversees the monthly allocation to the pension fund. Retired employees can apply in accordance with the law to facilitate their life planning after retirement; those who are willing to work can stay or be referred to related business. SDI Retirement Association was established in March 2012 with contentment, gratitude and blessings as the mission. It is fully supported and funded by the management and major shareholders. The association regularly expresses care and warmth to the retirees. It also organizes quarterly tours. The retirees are active participants in each other's lives. They gather often to share the joy of retired life.







Retirement Association Representative Meeting 2018



3.1.7 Labor Rights

SDI does not discriminate against any ethnicity, status, language, belief, religion, political view, ancestry, place of birth, gender, sexual orientation, age, marital status, appearance, disability, or union membership. We also disallow any threatening, forceful, abusive and exploitive harassment, through gesture, language or physical contact. We hereby respect the rights that all workers at SDI so rightfully deserve.



3.2 Products and Services for Clients

- In each stage of the product design process, health and safety, product and service labeling, marketing communication, customer privacy, compliance, and employee health aspects go through stringent evaluation and improvement. SDI also ensures that key products and services all go through such processes.
- In the product design stage, our R&D team evaluates and confirms the legal compliance of processes. In 2018, no violation of the health and safety regulations relating to products and services was reported.
- We form the R&D teams consisting of industrial designers, mechanical engineers, and graphic
 designers to design ergonomic and safe products in compliance with laws and regulations. After
 stringent testing by our quality assurance department, products are labeled with safety
 information to ensure the safety
 - of users. We also prevent the sales of restricted or controversial products.
- For marketing communication, SDI selects highly qualified sales personnel to provide comprehensive customer service, pay regular visits to customers, and conduct surveys, establishing effective partnerships. We have also established trade secret management regulations to protect customer privacy and prevent the disclosure, theft, or loss of customer information.

Main Topics: Health and safety for clients, product and service labeling, marketing communications, client privacy, laws and regulations compliance.

Product Safety and Service Label Management Guideline

- A. Policy: Product label to be honest, accurate, clear and complete.
- B. Commitment: Clear label is required according to the practical nature of the product and customer requirements.
- C. Objective: Comply with product labeling regulations and implement customer privacy protection.

Objective items	Goals in 2018	Record 2018	Goals in 2019	Goals in 2021
Product labeling	0	0	0	0
violations				

- D. Resources: The dedicated units shall provide information and implement labeling according to the requirements of consumers (including customers).
- E. Action to be taken:
 - 1. The product shall clearly provide instruction for safe use.
 - 2. When customer provides information, confirm the labeling requirements of the customer (including the consumer).
 - 3. Shipment shall be clearly marked according to the practical nature of product.
- F. Performance measurement:
 - 1. Organization information, and the type of product and service information identified according to labeling process, and the percentage of important products and service categories that need to meet this information requirement.
 - 2. Violation of the product labeling regulations.
 - 3. Results of the customer satisfaction survey.

Applicability: □General, ■ Specific

Scope: ■ Within the organization, ■ Outside the organization

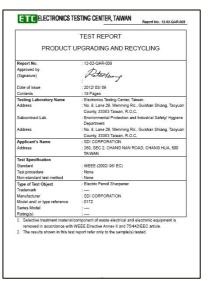


3.2.1 Product Responsibility Management Guidelines

Awareness of current regulations as well as those undergoing legislative process is important to manufacturers for they affect the number of countries or trade organizations at which the products could be sold. SDI's product design has obtained international certifications, including RoHS and REACH, which place limitations on the use of harmful substances, CE on the use of electric stationery products, and WEEE on the recycling of these products, including the batteries and packaging. In the future, SDI plans to obtain ERP and IPP certifications. ERP and IPP promote ecological design and are currently under negotiation at the EU. SDI is making every effort in environmental protection and user safety to build trust as it strides forward toward achieving sustainable management and building international reputation.







SDI Product International Verification Application

3.2.2 Reduced Packaging Materials, Using

Environment-friendly Materials

The packaging used for SDI stationary products not only highlights brand recognition and product information, but also insures that products are well protected, safe for the consumer and pleasing to the eye.

In addition, we take into account the fact that consumers may discard the packaging materials, thus impacting the environmental. We thereby continue striving towards the 3R (Reduce/Reuse/Recycle) design for the packaging materials:

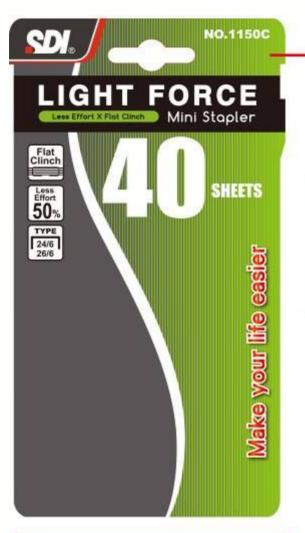
- Reduce (to use less): Develop packaging material with reasonable size and strength.
- Reuse (waste reuse): Make the best use of materials, to maximize the reuse value of packaging materials.
- Recycle (recreate into something usable): Use recycle material without compromising the quality of packaging and product protection.

The issue of continuous improvement of packaging materials is also a long-term, on-going policy for SDI. We are currently conducting an assessment on paper suppliers to see if the raw materials certified by the Forest Stewardship Council (FSC) or the Programme for the Endorsement of Forest Certification (PEFC).

As for printing inks on packaging materials for SDI products, we require low-volatility inks. In the future, we plan to select Soy inks that meet the American Soybean Association standards to minimize the environmental impact.

The company will actively pay attention to environmental issues, actively shoulder the responsibilities and duties of a global citizen to constantly meet company objectives. In the future, we will continue to design environmentally friendly and sustainable packaging.





我們用心於地球環境保護的重視! 消費者在未來丟棄廢品時,可以輕 鬆的拆解產品,作好廢棄物的回收 與分類。



This eco-friendly stapler can be dismantled into different parts for recycling purpose.

產品的包裝除了使用環保材質外· 包裝的層次也以最多不超過四層為 主要依循規範。



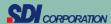
3.2.3 Customer Relations

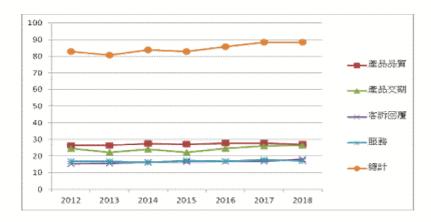
- 1. Customer Satisfaction Management Guidelines in 2018
- (1). Importance of customer satisfaction management: The stationery industry is becoming fully developed, with a wide range of products. Between competitors, there is often price competition with cheap product. SDI has established an image of high quality among clients with our advantage of localized services. For the control of product quality, we have upheld a consistently stringent attitude. In addition, we also provide consumers with effective complaint channels. They can voice their concerns on our website and our Facebook page, or call our dedicated complaint line.
- (2). Customer satisfaction management policies: Improving stability of high quality, specialized capabilities, compatibility with rush orders, service attitude of sales personnel, handling of customer complaint, and efficiency in responding to messages.
- (3). Customer satisfaction management system: For survey on customer satisfaction, SDI has dedicated personnel for regularly surveying and assessing customer satisfaction based on our Customer Service Management Procedure and then reporting to managerial ranks with the results. For criteria scoring below standards, related supervisors and employees are informed for review and improvement. In addition, all customer satisfaction surveys and analytical results are stored on the PLM system for reference.
- Customer Satisfaction Stationery
- (1). Customer satisfaction survey is one way to communicate with customers. It also serves to understand customer needs in order to establish customer-oriented quality assurance system and corporate philosophy. An annual survey is conducted for the top 20 clients with the highest sales figures. The survey assesses product quality, delivery, reply to customer complaints and services. Additional areas or targets are added accordingly.

Task	Responsible Unit
Product Quality	Quality
	Assurance Unit
Delivery Date	Production
	Management Unit
Reply on Customer	Quality
Complaints	Assurance Unit
Service	Business Unit

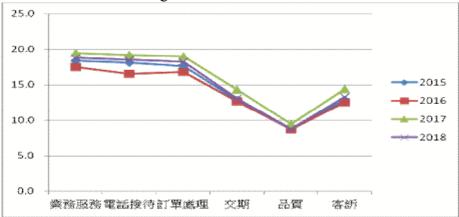
(2). Areas marked as unsatisfactory by customers will be addressed immediately with an improvement notice. The responsible agency is to formulate improvement strategies and respond to customers with feedbacks and improvements within a specified time.

Export: The following is the statistical record of customer satisfaction assessment from 2012 to 2018.





Domestic sales: following is the record of customer satisfaction assessment from 2015 to 2018.



3. Customer Satisfaction for Electronics Products

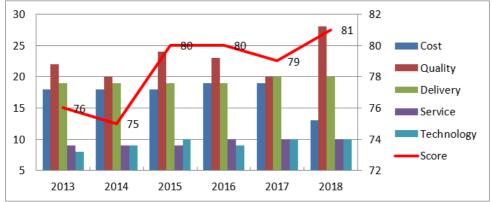
- (1). SDI has always been consistent in customer relations and ensures customer satisfaction through customer evaluation, full understanding of market demand and operational adjustment. Customer feedback also plays a vital role in business improvement.
- (2). SDI values its customers and gathers feedbacks through four channels supplier evaluation, customer audit, customer satisfaction survey and records on business trips and visits. The operation time and unit in charge is different by the category of content.

operation thine and aim in charge is aniferent by the category of conti				
Task	Frequency	Responsible Unit		
Supplier Evaluation	From time to time	Quality Assurance Unit		
Customer Audit	From time to time	Quality Assurance Unit		
Customer Satisfaction	Every 6 months	Business/ Quality		
Survey		Assurance Unit		
Record on Business	Regular	Business/ Quality		
Visit		Assurance Unit		

(3). When clients evaluates SDI, SDI would inquire about the results and review its performance as well as past company data to make improvements based on clients' requests and standards. Responses are then provided for the clients within a specified time for confirmation. Quality Assurance is responsible for addressing concerns listed by clients from time to time during their audits and filing the customer satisfaction issues accordingly.



(4). There are overlaps between supplier evaluation and customer satisfaction criteria. However, the former covers a wider range of issues and is more detailed, containing environmental protection issues, labor-employer harmony, and operational risk assessment and response. We also emphasize that suppliers must be aware of the changing demands of the market and constantly improve.



Supplier Evaluation Results of Customer B from 2013 to 2018> (Customer B is One of SDI's Customers)

(5). SDI surveys customer transactions dated within one year. The survey is distributed once every six months, assessing quality, delivery, service and price. The Company analyzes the survey results, and distributes the results to applicable units to make necessary improvements within a specified time and report back to the client.

In addition, SDI visits clients on a regular basis to get feedbacks from them directly and forward the comments to corresponding units for improvement.

(6). BEST of the BEST: The highest honor bestowed by Infineon Technologies

The Infineon Technologies' Supplier Party was held in November 2017. SDI won the highest honor, BEST of the BEST, and standing out among all front-end and back-end suppliers. Mr. Chen Weide, VP of the Electronics-business group was there for the award, and affirmation to SDI. SDI has won the BEST of the BEST Award for two consecutive years, and thanks to the high demand ratio of Infineon's automotive products, thus reaffirming SDI's high standards in quality, delivery and service.



(7). Best Supplier Award for the Lead Frame Category from STMicroelectronics In 2017, SDI was awarded and recognized as the 'Best Suppler in the lead frame category for 2016' by STMicroelectronics, thus quality service was reaffirmed. Long-term cooperation with customers to develop relationships has been the primary responsibility of SDI, and SDI strives to meet customer needs in terms of quality, price and delivery, and providing all around quality services. Since cooperation began in 2002, SDI has won the best supplier award multiple times, along with many

affirmations from the STMicroelectronics Group. In the future, SDI will strive for excellence and continuously improve its services. It is also expected that STMicroelectronics will work closely to establish long-term partnerships with SDI.







3.2.4 Customer privacy protection measures

- 1. For the protection of client privacy, SDI has established its trade secret protection regulations:
- SDI identifies the trade secrets it holds, documents them, and include them in the scope of the information protection regulations.
- When in service at SDI, employees shall maintain confidentiality on the company's technical and trade secrets and confidential information between SDI and a third party through contractual obligations, when employees encounter such information in their duties or contracts. Can not use these information for seeking personal interest or run a similar business, nor giving these information to any third parties without authorization.
- After an employee leaves SDI, aforementioned confidential information shall not be disclosed without prior consent, disclosed for illegal gains, or used for operations similar to that of SDI's.
- When in service at SDI, employees' work in R&D, formulas, production standards, cost estimation, and other computer programing, and textual or graphic content, created under the company's directions or within employees' duties, shall contractually be the property of SDI corporation. Such property shall not be used without prior consent from the company within the period of protection as per Copyright Law, Trade Secrets Act, Civil Code, and other laws.
- High-risk (trade secrets and sensitive personal information) information access shall be regulated to ensure that the protection and management for such access reflect the level of sensitivity of the information in question.
- 2. The protection of clients' privacy is regulated with external laws and internal management hierarchy. For external measures, SDI signs mutual confidentiality agreements with clients regarding all information related to clients' lead frame designs, including plans, dies, parts, methods, and documentation, with specific clauses approved by legal services used by both parties to make the agreements legally binding. SDI also signs business contract with clients to enhance the protection of clients' privacy and intellectual property. Such protection is an integral part of SDI as a manufacturing service provider.
- 3. In terms of internal management hierarchy, all information related to clients is processed and managed with stringent hierarchical systems. For instance, in the disclosure of product plans, for personnel who are not contacts for the client who owns the product to access the plans, they must submit applications in SDI's PLM system with detailed statements of purpose. The applications shall be reviewed and screened by layers of departments. Any application that does not meet requirements or contains inappropriate content shall be rejected. Firewalls are set up for all computers in the company, the flash drive access on which has been disabled to further prevent subversive attempts at disclosing client secrets. By combining external and internal measures, SDI effectively protects clients' privacy. In the history of SDI's electronics business, there has been no disclosure, theft, or loss of client information that resulted in complaint.

Customer privacy management guideline.

- A. Policy: Respect for intellectual property rights and privacy protection.
- B. Commitment: Respect intellectual property rights and protect customer privacy.
- C. Objective: Zero customer privacy breach.

Objective items	Goals in 2018	Record 2018	Goals in 2019	Goals in 2021
Customer privacy breaches	0	0	0	0

- D. Resources: From top to bottom, all members work together.
- E. Action to be taken:
 - 1. Regularly review customer privacy breaches.
 - 2. Provide unobstructed channel for appeal or whistle blowing.
 - 3. Formulate relevant preventive measures.

Performance measurement: Regular review for breach if any.

Applicability: □General, ■ Specific

Scope: ■ Within the organization, ■ Outside the organization

3.3 Supplier Relations

3.3.1 Green Supply Chain and Contractor Management

Procurement management guideline

- A. Policy: Establish the spirit of supply chain management, jointly strive for economic development and fulfill the obligation of feedback to society.
- B. Commitment: Suppliers are the most important business partners, with whom long-term relationships shall be established for the ultimate goal of sustainable operation.
- C. Objective: To establish, manage and maintain supply chain partnerships, to provide raw materials in line with the company's needs.

Objective items	Goals in 2018	Record 2018	Goals in 2019	Goals in 2021
Unqualified supplier ratio	0	0	0	0

- D. Resources: Establish procurement budget according to customer's product requirements.
- E. Action to be taken:
 - 1. Conduct supplier evaluations on a regular basis and provide necessary assistance, to establish long-term relationships and promote sustainable operations.
 - 2. Purchase locally to reduce cost and quality requirement.
 - 3. Comply with customer requirements, refrain from purchasing minerals that violate customer requirements.
- F. Performance measurement: Conduct monitoring based on quantity and proportion of purchases, and conduct supplier evaluation as well.

Applicability: □General, ■ Specific

Scope: ■ Within the organization, ■ Outside the organization

the procurement of raw materials as an important aspect of our operations. When procuring raw materials, we must consider the following two factors to enhance our competitiveness. Internally, we minimize the lead time for delivery of our orders and materials in stock. Externally, in view of the future of the semiconductor and stationery industries, ensuring the stability of material sources is a key issue. The following shows the main raw materials procured by SDI.

Main raw materials procured by SDI (in tons) and renewable rate (%)					
Type / year <u>2016</u> <u>2017</u> <u>2018</u> Renewable rate (%)					
Copper	12,776	14,458	13537	Approx. 45%	
Steel and iron	575	350	292	Approx. 40%	
Plastics	100	80	70	Approx. 40%	

2. Distribution of supply chains:

SDI has always seen suppliers as our most important business partners. We establish long-term, close partnerships with suppliers to pursue mutual benefits while setting sustainability as our ultimate goal. SDI's suppliers can be categorized into suppliers of direct raw materials (Class A), suppliers of indirect packaging materials (Class B), and service providers such as transportation providers and customs brokers (Class C). Suppliers must comply with our supplier management system to qualify. Goods provided by Class A providers must be certified by the ISO 9001 system and meet the requirements of SDI's HSPM system.



The following are the percentages of regions from which SDI procured its materials from 2016 to 2018:

reentages of Direct Materials Procured by SDI from 2016 to 2018			
Area	2016 (%)	2017 (%)	2018 (%)
China	19.8%	12.88	17.14
Japan (Note)	43.67%	51.59	52.63
Taiwan	31.91%	29.01	20.72
Other	0.39%	0.2	0
Singapore	4.23%	3.57	6.38
Europe	TOTAL	2.75	3.14
TOTAL:	100%	100%	100 %

Note:

- (1). The direct materials used in the lead frame products of SDI are made of copper. Most of the international copper manufacturers are in Japan, and with good quality. Therefore, the proportion of purchases made in Japan is relatively high.
- (2). Most of the materials used in SDI's lead frame are from customer-specified suppliers, and most of the customer-designated materials are from Japan.
- (3). The transportation of Japanese materials is more convenient than those in Europe. Therefore, if quality copper to be purchased overseas, Japanese copper is still a priority.

3. Local supplier purchase ratio:

SDI attaches great importance to the enhancement of its own competitiveness, keeps abreast of the economic development of Taiwan, and upholds the principle of Loving Taiwan. The company has also actively implemented "Deep Farming Taiwan" project, and striving to support home-grown industry by affording them top priority in the purchase of "direct materials." The following are SDI's ratios of local purchasing "direct materials" from 2016 to 2018, ranging from $20.72 \sim 31.91\%$. In recent years, due to the increase in the price of domestic materials, we have to seek alternative materials in other regions, so the purchase ratio of materials in Taiwan has decreased.





3.3.2 Supplier Evaluation Management

1. Description of supplier management system:

To implement procurement risk management and meet client demands, SDI has established a comprehensive supplier management system based on the P (Plan), D (Do), C (Check), A (Action) management cycle. Suppliers go through a process from "development," \(\to\)" "verification," \(\to\) "procurement," \(\to\)" management and evaluation," \(\to\) to "continuous improvement" to help SDI minimize procurement costs, shorten lead-time, improve quality, and achieve customer satisfaction.



2. Supplier evaluation system in the HSPM management system
Based on the IECQ QC080000 standard and following the global trend of environmental awareness,
SDI has established its Hazardous Substance Process Management (HSPM) system, with the P (Plan),
D (Do), C (Check), A (Action) management cycle. Suppliers go through the process → from
"introduction," → "selection," → "review," to "procurement and control," so that they comply with our
Green Product Management System (GPMS). With this system, we enhance the competitiveness of
our corporation.



Description:

Stage 1: Introduction of suppliers

Procurement, R&D, and quality assurance departments conduct detailed evaluation on new suppliers and include them in the Green Product (GP) evaluation system in the HSPM.

Stage 2: Selection of suppliers

We sample and test the products of new suppliers with XRF/ICP equipment to ensure that the products comply with the HSPM requirements.

Stage 3: Review of supplier

Qualified suppliers go through annual evaluations. In addition to SDI's supplier evaluation management system, they are reviewed quarterly based on the four aspects of quality, lead-time, pricing, and cooperation. The results of the review serve as key reference for procurement decisions. "HSPM/GP" evaluation is also included. We require suppliers to provide "RoHs six hazardous materials screening reports" and "Letter of Commitment" to ensure that the products that they provide to SDI do not contain relevant hazardous substances.

Stage 4: Procurement and control

After passing the previous stages of evaluation, new suppliers are qualified to enter SDI's list of official suppliers for subsequent procurement and "supplier performance monitoring."

3. Design for enhancing performance: Commendation for outstanding suppliers SDI's procurement management system focuses on "procedures and management of suppliers." We regularly review the performance of suppliers and, based on the results, adjust our supply chain. More importantly, we maintain long-term partnerships with suppliers to ensure stable sources of materials and prevent material shortages. SDI implements an annual reward system for outstanding suppliers, offering them public commendation and continue to maintain with them strong trade partnerships based on the spirit of collaboration and trust. We thus ensure that the quality, cost, delivery, service, and management of suppliers all meet our procurement requirements, creating mutual benefits.





Year-end Party 2016 Year-end Party 2017 Year-end Party 2018 Public commendation of outstanding suppliers in 2016, 2017, and 2018.

4. AEO Certification

To establish supply chain management, SDI participated in the AEO certification and management program by the Customs Administration, Ministry of Finance in 2013, and passed the renewal review and verification procedures on December 13, 2018 (The certificate is valid until December 12, 2019), to allows us to qualify for preferential measures, and by way of international mutual recognition becoming an integral part of logistics safety supply chain, accelerating customs clearance to boost the company's competitiveness.



Visited by Deputy directory of Taichung customs and award certification.

3.4 Social Care and Contribution

3.4.1 Social Care by SDI Foundation

- Social Care and Contribution
 Ten years committed to the course and still going strong, SDI aims to expand the social obligation service area.
- Since the founding of SDI Charity Foundation ten years ago, SDI has endeavored to support charitable organizations in the Changhua area, cultivated relationships with local communities and schools, provided care for the disadvantaged groups and community residents. Now with what we have accomplished in the past ten years, we intend to spread our love farther and expand the charity into the Nantou area.
- SDI was established more than sixty years ago, has gradually moved towards its goal of becoming a century-old enterprise. Understanding deeply about the importance of sustainable growth, SDI established the SDI Charity Foundation in 2007. For the past ten years, the company has focused its effort in assisting the disadvantaged and talent training through educational program the Changhua area, to fulfill its social obligation.
- In 2018, the Foundation announced the establishment of the Nantou Branch to expand the area covered by our charity and usher in the 10th anniversary of the program. In fact, the company has engaged in industry-university cooperation with Nantou schools for many years, and actively co-organized local charity events. In addition to committing more resource for service and care for the disadvantages in the local area, the decision in setting up a branch office also facilitates the providing of complete service nearby.
- 2. Working together to support the disadvantaged
 - For many years, with empathy and care, SDI has reached out to the disabled and elder living in the charity institutions in Changhua. Such as Sheng-Jyh special education center, TszAi Nursing Home, Joyce Nursing Home, and Hondao Foundation. Our supporting is base on the needs of the institutions, providing fund to purchase or renew rehabilitation equipment or living appliance, to improve activity ability and quality of living; or to use in training caring personnel, purchase IT equipment to improve quality and efficiency of the caring.
- 3. Since its establishment, SDI Charity Foundation has been committed to social charity. For instance, SDI Charity Foundation has donated more than 1 million NTD to the special education centers, such as Charity Love Center, Holy Family for Special Education, Heart Catholic Center for Special Education, and Holy Wisdom Center for Intellectual Disability, for the purchase of devices and rehabilitation equipment which improved the quality of care and training for children with developmental disabilities and those with disabilities. Every year, SDI Charity Foundation donates more than 1.3 million NTD to the special education centers affiliated to Roman Catholic Diocese of Taichung, such as Charity Love Center, Holy Family for Special Education, Heart Catholic Center for Special Education, and Holy Wisdom Center for Intellectual Disability, for the purchase of rehabilitation equipment for children with developmental disabilities and those with disabilities.







SDI Charity Foundation has made donations to Charity Love Center, Holy Family for Special Education, Heart Catholic Center for Special Education, and Holy Wisdom Center for Intellectual Disability for purchase of devices and rehabilitation equipment.

4. Stage extravaganza giving back to community, and working together in creating a beautiful society In addition to caring for the underprivileged and managing community relations, SDI also participates and promotes gender issues, and sponsored the "Let's Go Away", a fundraising concert held by the "Garden of Hope Foundation" in Changhua. Through artistic performances, SDI called upon the attention of local people and people from all walks of life to focus on domestic violence and sexual assault, and encouraged actual participation, and assisting in its prevention. Similarly, hoping to enlist the help of high-quality artistic performance, SDI also invited the famous children's troupe, "Paper Windmill", to Changhua to perform the classic drama, "Chicken City Story" on March 9, 2019. On that day, both adults and children in the audience very much enjoyed themselves from the professional, and abundantly creative singing and dancing stunts of the performance, of which the humorous plot implies beautiful thoughts, along with concept in nature and conservation. This presentation also served as a celebration of the 10th anniversary of SDI Charity Foundation. It is hoped that everyone shall work with SDI, to be grateful and continue to do their best, to create a better social environment.



3.4.2 Local Community Communication and Sponsorship

Contribution to Local Communities

SDI believes that corporations should give back to the society and has devoted tremendous efforts in community service and exchanges. SDI also has long-term involvement in the operation of local non-profit organizations, including advisors from Friends of Police at Dazhu and Cihtong Precincts of Changhua County Police Bureau, Friends of Police at Banshan Police Station of Nantou County Police Bureau, volunteer firefighters of the First Corps of East District Fire Bureau, Changhua County, community watch groups from Dazhu and Hsiangshang communities, and Parents Association from Da-Chu Elementary School. The Company provides goods and equipment (For example: SDI assisted the Changhua County Government in promoting the "One Dollar Jogging on Campus", a making-your-dream-come-true program and helped the police station organize the public security promotion meeting), necessary for the long-term operation as a way to serve and give back to the community. SDI donates the gifts for school anniversary and sports assembly to Da-Chu Elementary School and Chang De Junior High School, and provides financial assistance to Da-Chu Community Development Association for Dragon Boat Festival and Double Ninth Festival events, helping them to be successful. In 2018, SDI's community charitable contributions totaled 1.54 million NTD.







Certificates of Appreciation for "One Dollar Jogging on Campus" Program





Public Security Promotion Meeting

Appendix 1: Index for Global Reporting Initiative (GRI) General Standard Disclosures

Type of Material Issues	No.	Content of GRI Indicators	Corresponding Chapter	Page	Remar ks	Exter nal Guar antee
1. Organizatio	on Overview					unice
	GRI 102-1	Organization name	1.1.1 About SDI	7		
	GRI 102-2	Events, brands, products and services	1.1.2 Brands, Products, and Services	10		
	GRI 102-3	Headquarter location	1.1.1 About SDI	7		
	GRI 102-4	Operation base	1.1.1 About SDI	7		
	GRI 102-5	Ownership and legal form	1.1.1 About SDI	7		
	GRI 102-6	Service market	1.1.2 Brands, Products, and Services	10		
	GRI 102-7	Organization size	1.1.1 About SDI	7		
GRI 102	GRI 102-8	Information about employees and other workers	3.1.1 Overview of Manpower Employment	51		
2016	GRI 102-9	Supply chain	3.3.1 Green Supply Chain and Contractor Management	76		
	GRI 102-10	Major changes in the organization and its supply chain	No major changes during the reporting period			
	GRI 102-11	Early warning principle or guideline	1.3 Risk Assessment and Crisis Response Management	29		
	GRI 102-12	External initiative	1.2.3 Participation in External Organizations	28		
	GRI 102-13	Membership of the Association	1.2.3 Participation in External Organizations	28		
	GKI 102-13			26		
2. Strategies				-		1
GRI 102 2016	GRI 102-14	Policy maker's statement	Words from the Chairman	5		
3. Ethics and	Integrity					
GRI 102 2016	GRI 102-16	Principles, standards and codes of conduct	1.1.4 Corporate Governance	17		
4. Governance	e				1	<u> </u>
GRI 102 2016	GRI 102-18	Governance structure	1.1.4 Corporate Governance	17		
5. Communic	ation with Stakeh	olders				
GRI 102 2016	GRI 102-40	Stakeholder group	1.2.1 Identification of Stakeholders and Main Topics	23		
	GRI 102-41	Group agreement	3.1.2 Sound employee-employer relations	53		
	GRI 102-42	Identification and selection of stakeholders	1.2.1 Identification of Stakeholders and Main Topics	23		
		0 11 11 0 1 11	Main Topic Identification Method			
	GRI 102-43	Guidelines for communicating with stakeholders	Want Topic Identification Wethod	25		
	GRI 102-43 GRI 102-44	stakeholders Key topics and concerns raised	Main Topic Identification Method	25 25		
6. Reporting I	GRI 102-44	stakeholders				
6. Reporting I GRI 102 2016	GRI 102-44	stakeholders				
GRI 102	GRI 102-44 Practices	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary.	Main Topic Identification Method 1.1.3 Financial Performance About the Report	25		
GRI 102	GRI 102-44 Practices GRI 102-45	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements.	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report	25		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary.	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten.	25		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have	25		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report	25		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-49 GRI 102-50 GRI 102-51	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly	25 14 4 4 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-49 GRI 102-50	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report About the Report About the Report	25 14 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-49 GRI 102-50 GRI 102-51	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report About the Report	25 14 4 4 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-50 GRI 102-51 GRI 102-52	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI guidelines	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report About the Report About the Report	25 14 4 4 4 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-50 GRI 102-51 GRI 102-52 GRI 102-53 GRI 102-54 GRI 102-55	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI guidelines	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report	25 14 4 4 4 4 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-50 GRI 102-51 GRI 102-52 GRI 102-53 GRI 102-54 GRI 102-55	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report About the Report About the Report About the Report	25 14 4 4 4 4 4 4		
GRI 102	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-50 GRI 102-50 GRI 102-51 GRI 102-52 GRI 102-53 GRI 102-54 GRI 102-55 GRI 102-55 GRI 102-56	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI guidelines GRI content index	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report	25 14 4 4 4 4 4 4 4		
GRI 102 2016	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-48 GRI 102-50 GRI 102-50 GRI 102-51 GRI 102-52 GRI 102-53 GRI 102-54 GRI 102-55 GRI 102-55 GRI 102-56	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI guidelines GRI content index	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report	25 14 4 4 4 4 4 4 4		
Management GRI 103	GRI 102-44 Practices GRI 102-45 GRI 102-46 GRI 102-47 GRI 102-49 GRI 102-50 GRI 102-51 GRI 102-52 GRI 102-53 GRI 102-54 GRI 102-55 GRI 102-56 Policy	Stakeholders Key topics and concerns raised Consolidate entities contained in financial statements. Define report content and topic boundary. List of major topics Information re-edit Reporting change Reporting period Date of the last reporting Reporting cycle Contact person for questions related to the report Declaration in accordance with GRI guidelines GRI content index External assurance / conviction	Main Topic Identification Method 1.1.3 Financial Performance About the Report About the Report This report has not been rewritten. The scope and subject boundary of this report have not changed significantly About the Report About the Report About the Report About the Report About the Report 1.2.1 Identification of Stakeholders and Main	25 14 4 4 4 4 4 4 4 4		



Specific Standard Disclosures

Spec	effic Stand	ard Disclosures				
Type of Major Issues	No.	Content of GRI Indicators	Corresponding Chapter	Page	Remar ks	Exter nal Guar antee
Economic I	ndicators			,		
Business performa nce 2016	GRI 103-2	Economic performance management guideline	1.1.3 Financial Performance	10		
	GRI 201-1	Report the direct economic value generated and distributed	1.1.3 Financial Performance	10		
		Where the plan's liabilities are met by the organization's general resources, report the estimated value of those liabilities.	1.1.3 Financial Performance	10		
GRI 201	GRI 103-2	Procurement management guideline	2.2 Green product	36		
Procurem ent practice 2016	GRI 204-1	Procurement practice	3.3.1 Green Supply Chain and Contractor Management	76		
	ntal Indicators					
GRI 302	GRI 103-2	Energy management policy		33		
Energy 2016	GRI 302-1	Energy consumption within the Organization	2.1 Energy Conservation and Management	33		
GRI 305	GRI 103	Emission management guidelines	2. Environmental Sustainability	33		+
Discharg e	GRI 305-2	Energy - indirect (Category B) greenhouse gas emissions	2.1 Energy Conservation and Management	33		
2016	GRI 305-7	Nitrogen oxides (NOX), sulphur oxides (SOX) and other major gas emissions	2.2.5 Pollution discharge and pollution control	42		ISO 14001
GRI 306 Waste	GRI 103-2	Waste water and waste material management guidelines	2. Environmental Sustainability	33		
water and materials	GRI 306-1	Water discharge quantity according to water quality and discharge destination	2.2.5 Pollution discharge and pollution control	42		ISO 14001
2016	GRI 306-2	Waste sorted by category and disposal method	2.2.5 Pollution discharge and pollution control	42		ISO 14001
	GRI 306-3	Serious breach in leak	1.4.2 Domestic regulatory compliance	31		14001
GRI 307 Complian	GRI 103-2	Environmental compliance management guidelines	1.4.1 Compliance with Laws and International Standards and Regulations	31		
environm ental laws and regulatio ns 2016	GRI 307-1					
Social Indic	ators					
GRI 401	GRI 103-2	Labor-employer relation management guidelines				
Labor	GRI 401-1	New and outgoing employees	3.1.1 Overview of Manpower Employment	51		
relation 2016	GRI 401-2	Benefits for full-time employees (excluding temporary or part-time employees)	3.1.4 Remuneration and Benefits	55		
	GRI 401-3	Parental leave	3.1.4 Remuneration and Benefits	55		
GRI 402 Labor	GRI 103-2	Labor-management relation management guidelines	SDI's big family	50		
relation 2016	GRI 402-1	Minimum notice period for operational changes	3.1.2 Sound employee-employer relations	53		011010
GRI 403 Labor	GRI 103-2	Occupational health and safety management guidelines	3.1.6 Workplace Harmony	62		OHSAS 18001
health and safety	GRI 403-1	Representative of formal safety and health committee comprised of employer and employees	3.1.6 Workplace Harmony	62		OHSAS 18001
2016	GRI 403-2	Type of injury, injury, occupational disasters, number of lost work days, absenteeism, and number of job-related deaths.	3.1.6 Workplace Harmony	62		OHSAS 18001
	GRI 403-4	Health and safety related issues covered by formal union agreement.	3.1.6 Workplace Harmony	62		OHSAS 18001
GRI 404	GRI 103-2	Training and education management guidelines	3.1.5 Diversified education and training	58		1
Training 2016	GRI 404-1	Average number of training hours each employee receives per year	3.1.5 Diversified education and training	58		
	hts Performanc					
GRI 406	GRI 103-2	Non-discrimination management guidelines	3.1 The SDI Family	50		
Non-disc riminatio n	GRI 406-1	Discrimination incidents and improvement actions taken by the organization	3.1 The SDI Family	50		



2016						
Product Responsibility Performance Indicators						
GRI 416 Health GRI 103		Product Responsibility Management Guidelines	3.2 Products and Services for Clients	68		
and safety of customer s 2016	GRI 416-2	Violation of health and safety regulations concerning products and services	2.2.2Application of Materials Recycled From Products 2.2.3 Green Product Design Concept	70		
GRI 417	GRI 103-2	Product Responsibility Management Guidelines	3.2 Products and Services for Clients	68		
Product and service labeling 2016	GRI 417-2	Events that do not follow the information and labeling regulations for products and services	3.2.3 Customer Relations 1.4.2 Domestic regulatory compliance	72 31		
GRI 418	GRI 103	Product Responsibility Management Guidelines	3.2 Products and Services for Clients	68		
Customer privacy 2016	GRI 418-1	Proven case of complaint regarding customer privacy infringement or loss of customer information	3.2.4 Customer privacy protection measures	75		
GRI 419	GRI 103-2	Product Responsibility Management Guidelines	3.2 Products and Services for Clients	68		
Socio - Economi c complian ce 2016	GRI 419-1	Violations of laws and regulations in social and economic arena	1.4.2 Domestic regulatory compliance	31		

Appendix 2:

List of UN Sustainable Development Goals (SDGs)

Item	Goal	Logo	Content	Corresponding Chapter
Goal 2	End Hunger	2 湖除机组	Achieve food security and improved nutrition and promote sustainable agriculture	3.4.1 Social Care by SDI Foundation
Goal 3	Good Health and Well-being	3 维原與福祉	Ensure healthy lives and promote well-being for all at all ages	3.1.6 Workplace Harmony
Goal 5	Gender Equality	5 性別平等	Achieve gender equality and empower all women and girls	3.1.4 Remuneration and Benefits 3.1.6 Workplace Harmony
Goal 8	Decent Work and Economic Growth	8 就業與經濟成長	Promote sustained, inclusive and sustainable economic growth, full and productive employment and decent work for all	1.1.3 Financial Performance
Goal 10	Reduced Inequalities	10減少不平等	Reduce income inequality within and among countries	3.1.7 Labor Rights
Goal 12	Accountable consumption and production	12 真任消費	Ensure sustainable consumption and production patterns	3.2 Products and Services for Clients 3.2.4 Customer privacy protection measures



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INDEPENDENT ASSURANCE OPINION STATEMENT

SDI 2018 Corporate Social Responsibility Report

The British Standards Institution is independent to SDI Corporation (hereafter referred to as SDI in this statement) and has no financial interest in the operation of SDI other than for the assessment and verification of the sustainability statements contained in this report.

This independent assurance opinion statement has been prepared for the stakeholders of SDI only for the purposes of assuring its statements relating to its corporate social responsibility (CSR), more particularly described in the Scope below. It was not prepared for any other purpose. The British Standards Institution will not, in providing this independent assurance opinion statement, accept or assume responsibility (legal or otherwise) or accept liability for or in connection with any other purpose for which it may be used, or to any person by whom the independent assurance opinion statement may be read.

This independent assurance opinion statement is prepared on the basis of review by the British Standards Institution of information presented to it by SDI. The review does not extend beyond such information and is solely based on it. In performing such review, the British Standards Institution has assumed that all such information is complete and accurate.

Any queries that may arise by virtue of this independent assurance opinion statement or matters relating to it should be addressed to SDI only.

Scope

The scope of engagement agreed upon with SDI includes the followings:

- 1. The assurance scope is consistent with the description of SDI 2018 Corporate Social Responsibility Report.
- 2. The evaluation of the nature and extent of the SDI's adherence to AA1000 AccountAbility Principles (2018) in this report as conducted in accordance with type 1 of AA1000 Assurance Standard (2008) with 2018 Addendum assurance engagement and therefore, the information/data disclosed in the report is not verified through the verification process.

This statement was prepared in English and translated into Chinese for reference only.

Opinion Statement

We conclude that the SDI 2018 Corporate Social Responsibility Report provides a fair view of the SDI CSR programmes and performances during 2018. The CSR report subject to assurance is free from material misstatement based upon testing within the limitations of the scope of the assurance, the information and data provided by the SDI and the sample taken. We believe that the 2018 economic, social and environmental performance information are fairly represented. The CSR performance information disclosed in the report demonstrate SDI's efforts recognized by its stakeholders.

Our work was carried out by a team of CSR report assurors in accordance with the AA1000AS (2008) with 2018 Addendum. We planned and performed this part of our work to obtain the necessary information and explanations we considered to provide sufficient evidence that SDI's description of their approach to AA1000AS (2008) with 2018 Addendum and their self-declaration in accordance with GRI Standards: Core option were fairly stated.

Methodology

Our work was designed to gather evidence on which to base our conclusion. We undertook the following activities:

- a review of issues raised by external parties that could be relevant to SDI's policies to provide a check on the appropriateness of statements made in the report.
- discussion with managers on approach to stakeholder engagement. However, we had no direct contact with external stakeholders.
- 7 interviews with staffs involved in sustainability management, report preparation and provision of report information were carried out.
- review of key organizational developments.
- review of the findings of internal audits.
- review of supporting evidence for claims made in the reports.
- an assessment of the organization's reporting and management processes concerning this reporting against the principles of Inclusivity, Materiality, Responsiveness and Impact as described in the AA1000AP (2018).

Conclusions

A detailed review against the Inclusivity, Materiality, Responsiveness and Impact of AA1000AP (2018) and GRI Standards is set out below:

Inclusivity

This report has reflected a fact that SDI has continually sought the engagement of its stakeholders and established material sustainability topics, as the participation of stakeholders has been conducted in developing and achieving an accountable and strategic response to sustainability. There are fair reporting and disclosures for economic, social and environmental information in this report, so that appropriate planning and target-setting can be supported. In our professional opinion the report covers the SDI's inclusivity issues.

Materiality

SDI publishes material topics that will substantively influence and impact the assessments, decisions, actions and performance of SDI and its stakeholders. The sustainability information disclosed enables its stakeholders to make informed judgements about the SDI's management and performance. In our professional opinion the report covers the SDI's material issues.

Responsiveness

SDI has implemented the practice to respond to the expectations and perceptions of its stakeholders. An Ethical Policy for SDI is developed and continually provides the opportunity to further enhance SDI's responsiveness to stakeholder concerns. Topics that stakeholder concern about have been responded timely. In our professional opinion the report covers the SDI's responsiveness issues.

Impact

SDI has Identified and fairly represented impacts that were measured and disclosed in probably balanced and effective way. SDI has established processes to monitor, measure, evaluate and manage impacts that lead to more effective decision-making and results-based management within the organization. In our professional opinion the report covers the SDI's impact issues.

GRI Sustainability Reporting Standards (GRI Standards)

SDI provided us with their self-declaration of in accordance with GRI Standards: Core option (For each material topic covered by a topic-specific GRI Standard, comply with all reporting requirements for at least one topic-specific disclosure). Based on our review, we confirm that social responsibility and sustainable development disclosures with reference to GRI Standards' disclosures are reported, partially reported or omitted. In our professional opinion the self-declaration covers the SDI's social responsibility and sustainability topics.

Assurance level

The moderate level assurance provided is in accordance with AA1000AS (2008) with 2018 Addendum in our review, as defined by the scope and methodology described in this statement.

Responsibility

The CSR report is the responsibility of the SDI's chairman as declared in his responsibility letter. Our responsibility is to provide an independent assurance opinion statement to stakeholders giving our professional opinion based on the scope and methodology described.

Competency and Independence

The assurance team was composed of Lead auditors experienced in relevant sectors, and trained in a range of sustainability, environmental and social standards including AA1000AS, ISO 14001, ISO 45001, ISO 14064 and ISO 9001. BSI is a leading global standards and assessment body founded in 1901. The assurance is carried out in line with the BSI Fair Trading Code of Practice.

For and on behalf of BSI:

Peter Pu Managing Director BSI Taiwan

2019-08-05

bsi.

